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► **To cite this version:**

Ruslan Sadykov, François Vanderbeck. Machine scheduling by column-and-row generation on the time-indexed formulation. 10th International Workshop on Models and Algorithms for Planning and Scheduling Problems, Jun 2011, Nymburk, Czech Republic. pp.55-57, 2011. <hal-00649184>

**HAL Id: hal-00649184**

**<https://hal.inria.fr/hal-00649184>**

Submitted on 7 Dec 2011

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# Machine scheduling by column-and-row generation on the time-indexed formulation

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## 1 Introduction

We consider the minimum cost scheduling of jobs  $j \in J = \{1, \dots, n\}$  with processing times  $p_j \in \mathbb{N}$ , on a single machine, a single job at a time, with no preemption. Let  $T \geq \sum_j p_j$  be the length of the planning horizon. Period  $t$  represents time interval  $[t-1, t)$  for  $t = 1, \dots, T$ . We assume a generic cost function: the inputs allow us to compute values  $c_{jt}$  representing the cost of processing job  $j$  starts at the outset of period  $t$ .

One of the approaches to solve this problem uses the following time-indexed Integer Programming formulation. Let a binary variable  $z_{jt}$ ,  $j \in J$ ,  $t = 1, \dots, T$ , equals to one if job  $j$  starts at the outset of period  $t$ . Let also job 0 with processing time 1 model the machine idle time. The computationally most efficient such time-indexed formulation is the so-called “flow” reformulation [1]:

$$[R] \equiv \min \left\{ \sum_{jt} c_{jt} z_{jt} : \begin{array}{l} \sum_{t=1}^{T-p_j+1} z_{jt} = 1 \quad \forall j \in J, \quad \sum_{j=0}^n z_{j1} = 1, \\ \sum_{j=0}^n (z_{jt} - z_{j,t-p_j}) = 0 \quad \forall t \in \{2, \dots, T\}, \quad z_{jt} \in \{0, 1\} \quad \forall j, t \end{array} \right\}$$

where the first group of constraints models the assignment of each job to a time period, while the others enforce the “one-job-at-a-time” restriction. The formulation has  $nT$  variables and  $(n+T)$  constraints (note that  $T$  is pseudo-polynomial in the input size).

The linear programming (LP) relaxation of this formulation is known to produce very tight lower bounds. However, its size becomes impractical for instances with a large time horizon. One of the methods to overcome this difficulty is to apply the column generation approach based on the totally uni-modular subsystem formed by the one-job-at-a-time constraints, as done by [5]. This method consists in defining a reformulation:

$$[M] \equiv \min \left\{ \sum_{g \in G} c^g \lambda_g : \sum_{g \in G} \sum_{t=1}^{T-p_j+1} z_{jt}^g \lambda_g = 1 \quad \forall j \in J, \quad \sum_{g \in G} \lambda_g = 1, \quad \lambda_g \in \{0, 1\} \quad \forall g \in G \right\}$$

where  $G$  is the set of “pseudo-schedules” (in which each job does not necessarily appears exactly once), vector  $z^g$ , scalar  $c^g$  define the associated solution and cost for a solution

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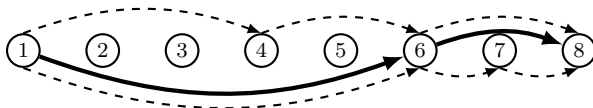
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$g \in G$ . The LP relaxation of [M] is solved by column generation. The pricing subproblem can be modeled as the search for a shortest path:  $z^* = \arg \min \{ \sum_{jt} (c_{jt} - \pi_j) z_{jt} : \sum_{j=0}^n z_{j1} = 1, \sum_{j=0}^n (z_{jt} - z_{j,t-p_j}) = 0 \forall t > 1, z_{jt} \in \{0, 1\} \forall j, t \}$ , where  $\pi_j$  is a dual solution to the linear relaxation of [M]. Thus, each pseudo-schedule defines a path in a graph whose nodes represent periods and where a job  $j$  is represented by arcs  $(t, t + p_j)$ , and idle times by arcs  $(t, t + 1)$ .

## 2 Column-and-row generation approach

An alternative approach is a column-and-row generation for the LP relaxation of [R]. The method is reviewed in [4]. Variables  $z$  are generated dynamically, not one at the time, but by lots. To do it, we solve the above pricing subproblem (where  $\pi$  is the dual solution of the assignment constraints of [R]), and add to [R] the components of its solution  $z^*$  with a negative reduced cost in the LP relaxation of [R] along with the flow conservation constraints that are binding for that solution. The components of  $z^*$  with a non-negative reduced cost are stored in the column pool and added to [R] on one of the subsequent iterations if their reduced cost becomes negative. In [4], we indeed showed that either the current LP value of [R] is optimal, or some components of  $z^*$  must have a negative reduced cost in the LP relaxation of [R]. Therefore, this column-and-row generation approach solves the LP relaxation of [R] after a finite number of iterations.

Compare to a standard column generation approach for [M], the interest of this alternative approach is to allow for the recombination of previously generated pricing problem solutions, and thus to accelerate the convergence. To illustrate what is meant by recombination, we picture below two pseudo-schedules (dashed) and a new pricing problem solution  $z^*$  (bold) that can be obtained by recombining these two without the need to explicitly generate it through pricing.



Note that such recombination is not feasible in [M] where the only feasible solutions are those defined by the convex combinations of previously generated columns. Such column-and-row generation approach applies to any problem admitting a decomposition in which the subproblem is solved by the shortest path problem or, more generally, by the min-cost flow problem or by dynamic programming.

## 3 Computational results

We performed a computational comparison of three approaches on the same computer: solving the LP relaxation of [R] directly using *Cplex 12.1*; solving the LP relaxation of [M] by standard column generation; and solving the LP relaxation of [R] by column-and-row generation. Column[-and-row] generation algorithms were implemented using BaPCod — a generic Branch-and-Price code developed by the INRIA RealOpt team in Bordeaux. A problem-specific implementation is likely to produce better results.

The three approaches were tested on instances with 25, 50, and 100 jobs and the total weighted tardiness objective function. The test instances were generated using

the procedure from [3] which is the most used in the literature. The objective is to minimize the total weighted tardiness. Processing times of jobs are uniformly distributed in interval  $[1, 100]$ . For each  $n$ , we generated 25 instances, each for different pairs of two parameters, varying the relative range of due dates and the average tardiness factor.

The results are presented in Table 1. “*cpu*” is the solution time (in seconds), “*it*” is the number of iterations in the column[-and-row] generation procedure, “*sp*” is the number of calls to the pricing subproblem solver, and “%*z*” is the percentage of  $z$  variables generated in the column-and-row generation approach (from the total number of  $z$  variables in  $[R]$ ). The column-and-row generation approach outperforms the other two. Moreover, its advantage increases with the increase of  $n$ .

$n$	Cplex for [R]	Column generation for [M]			Column-and-row generation for [R]			
	<i>cpu</i>	<i>it</i>	<i>sp</i>	<i>cpu</i>	<i>it</i>	<i>sp</i>	% <i>z</i>	<i>cpu</i>
25	11.2	343	343	2.1	208	69	5.8%	1.5
50	153.0	1270	1270	39.4	339	106	4.5%	16.9
100	2233.0	8784	8784	2891.5	466	139	4.5%	169.1

Table 1: Computational results

## 4 Perspectives

Our further research agenda is (i) to combine the column-and-row generation with an enumeration algorithm to solve the scheduling problem to optimality; (ii) to check whether the combination of the column-and-row generation approach with a cutting plane method is computationally advantageous; and (iii) to speed-up the column-and-row generation using standard stabilization techniques for column generation and variable fixing based on reduced cost (as in [2]). We also plan to experiment this column-and-row generation approach on the arc-time indexed formulation in which each binary variable  $z_{ijt}$  determines whether job  $i$  immediately precedes job  $j$  at time moment  $t$ . LP relaxation of this formulation generates even better lower bounds [2].

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