Planar dynamics of a rigid body system with frictional impacts. II. Qualitative analysis and numerical simulations

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The objective of this paper is to implement and test the theory presented in a companion paper for the non-smooth dynamics exhibited in a bouncing dimer. Our approach revolves around the use of rigid body dynamics theory combined with constraint equations from the Coulomb's frictional law and the complementarity condition to identify the contact status of each contacting point. A set of impulsive differential equations based on Darboux–Keller shock dynamics is established that can deal with the complex behaviours involved in multiple collisions, such as the frictional effects, the local dissipation of energy at each contact point, and the dispersion of energy among various contact points. The paper will revisit the experimental phenomena found in Dorbolo *et al.* (Dorbolo *et al.* 2005 *Phys. Rev. Lett.* **95**, 044101), and then present a qualitative analysis based on the theory proposed in part I. The value of the static coefficient of friction between the plate and the dimer is successfully estimated, and found to be responsible for the formation of the drift motion of the bouncing dimer. Plenty of numerical simulations are carried out, and precise agreements are obtained by the comparisons with the experimental results.

Keywords: multiple impacts; Coulomb's friction; experiments; numerical simulation

1. Introduction

The non-smooth dynamics exhibited in the dimer bouncing on a vibrated plate includes single and double impacts with friction, rolling contacts with or without slip, etc. In this paper, the numerical simulation for the bouncing dimer is implemented by using the theory developed in part I. Comparisons between the numerical and experimental results presented in Dorbolo *et al.* (2005) will be carried out to illustrate and validate the scheme.

Basically speaking, the dynamics of the bouncing dimer will be divided into two parts: *contact dynamics* and *impact dynamics*. Both of them share a common set of dynamical equations that are constrained by different physical laws in both the normal and the tangential directions at each contact point. The Coulomb's

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friction law will be applied in both contact and impact dynamics to restrict the tangential motion at every contact point, while the normal constraints between them will differ owing to the dissipation and dispersion of energy in impact processes (Ivanov 1997; Stronge 2000; Ceanga & Hurmuzlu 2001; Liu *et al.* 2008, 2009). For contact dynamics, the assumption of rigidity at contact surfaces permits a complementarity condition that has to be satisfied by the normal contact force and the normal acceleration at each contact point (Moreau 1994; Pfeiffer & Glocker 1996; Brogliato 1999; Glocker 2001; Acary & Brogliato 2008). For impact dynamics, however, this complementarity condition will be replaced by the energetic coefficient of restitution to consider the local dissipation of energy, and a distributing law to consider the redistribution of energy among each contact point (Liu *et al.* 2008). Additionally, the contact dynamics takes a set of ordinary differential equations to describe the global motion of rigid bodies in macro-size scales. The small time-scale at impacts allows one to introduce assumptions to ignore the effects from non-impulsive forces and the small variation of the configuration. Thus a set of differential impulsive equations can be established by using Darboux–Keller shock dynamics (Keller 1986; Zhao & Liu 2007).

The difficulty arising in Coulomb’s friction is the indeterminacy of the tangential constraint when the relative tangential velocity vanishes (Stronge 1994; Bhatt & Koechling 1995; Batlle 1996). In order to identify the contact status at each contact point, local dynamical equations are established by transferring the governing equations into the local contact coordinate frame, in which the normal and tangential accelerations are separated and are directly connected with the contact forces. Once the relative tangential velocity disappears at a contact point, a *correlative coefficient* (μ_{st_i}) of friction for the contact point can be obtained by using the local dynamical equations with an assumption for a stick mode. If the correlative coefficient is located in the interior of the local frictional cone, a stick mode truly occurs when the tangential velocity vanishes. Otherwise, a reverse slip may appear, and the tangential constraint should be replaced by the Coulomb’s friction law for slip. Once the tangential constraint is correctly identified, for the contact dynamics, the complementarity condition combined with the Coulomb’s friction law will provide a solution for the local dynamical equations to obtain the normal and tangential contact forces that can make the numerical simulation advanced.

The process of impact is dominated by the contact point with maximal potential energy, which is linked with the ‘time-like’ independent variable (Liu *et al.* 2008; Zhao *et al.* 2008). Similar to the contact dynamics, the tangential constraint at the instant of the relative tangential velocity vanishing can also be identified by the correlative coefficient (μ_{st_i}) obtained from the local dynamical equations. If μ_{st_i} is located in the interior of the frictional cone, the stick mode will appear in the contact point. Otherwise, the slip may reverse its direction when the relative tangential velocity disappears. Once the tangential constraints are determined, the combination of the distributing relationship and the energetic coefficient of restitution as well as Coulomb’s friction law can make the impulsive differential equations be linked with a unique time-like independent normal impulse. Thus, the impulsive differential equations can be solved and output the post-impact velocities.

Figure 1. A dimer bouncing on a vibrated plate.

Owing to the special configuration of the dimer, a singularity will appear when it lies on the vibrated plate or experiences double impacts with two contact points sticking on the plate. This gives rise to a superstatic problem where there exists no solution in rigid body dynamics (Brogliato *et al.* 2002). The other problem in simulation is how to identify a transition from a sequence of single impacts into a contact phase, which is associated with a so-called collisional singularity (Falcon *et al.* 1998). These two problems are also discussed in detail in part I, and a scheme for dealing with them within the framework of rigid body dynamics is developed.

The paper is organized as follows. In §2, we present a brief summary for the basic equations of the bouncing dimer. In terms of the dynamical equations of the bouncing dimer and the correlative coefficient defined for stick mode as well as the experimental findings in Dorbolo *et al.* (2005), the static coefficient of friction between the dimer and the oscillated plate is estimated in §3. In §4, we present a qualitative analysis for the origins of the formation of the positive and negative drift motions in the bouncing dimer, in which the double impacts and the stick mode at contact points are found to play a significant role for the complex behaviour of the dimer. The comparison between numerical and experimental results is carried out in §5, and the difference for the slip coefficient of friction between impacts and contacts is claimed. Moreover, the influence of the initial and driving conditions on the formation of the persistent motions in the dimer is also investigated in §6, and some chaotic behaviours can be observed. Summaries and conclusions are given in §7.

2. The basic equations of the bouncing dimer

The dimer is shown in figure 1, in which two steel spheres are rigidly connected by a light glass rod and placed on a plate that vibrates with a sinusoidal waveform $y_p(t) = A \cos(\omega t + \alpha)$. A and f are the amplitude and frequency of the plate oscillation, respectively. α is the initial phase angle of the plate oscillation related to the reference time for simulation. Let us denote (m_b, r) , the mass of the sphere and its radius, respectively. The mass of the rod is m_r and its length is $(l - 2r)$, which is varied to change the aspect ratio $A_r = (1 + 0.5l/r)$ (Dorbolo *et al.* 2005). $J_b = 2m_b r^2/5$, $J_r = m_r(l - 2r)^2/12$ are the inertias of the ball and the rod with respect to their mass centres, respectively.

According to the theory developed in part I, the governing equations of the bouncing dimer are

$$\mathbf{M}(\theta)\ddot{\mathbf{q}} - \mathbf{h}(\theta, \dot{\theta}) = \mathbf{K}^T(\theta)\mathbf{F} + \mathbf{Q}_g(\theta), \quad (2.1)$$

where $\mathbf{M}(\theta)$ is a mass matrix; $\mathbf{q} = [x_1, y_1, \theta]^T$; (x_1, y_1) is the coordinate of the mass centres of the left ball; and θ is the tilt angle of the dimer. $\mathbf{K}^T(\theta)$ is the Jacobian matrix connecting the cartesian coordinates of the two potential contact points and generalized coordinates. $\mathbf{h}(\theta, \dot{\theta})$ and $\mathbf{Q}_g(\theta)$ are the vectors of the inertial forces and the generalized forces due to gravity, respectively.

The local dynamical equations are established by separately expressing the normal and tangential accelerations at each potential contact point:

$$\ddot{\mathbf{x}}_n = \mathbf{A}\mathbf{F}_n + \mathbf{B}\mathbf{F}_\tau + \mathbf{H}_n \quad (2.2)$$

and

$$\ddot{\mathbf{x}}_\tau = \mathbf{C}\mathbf{F}_n + \mathbf{D}\mathbf{F}_\tau + \mathbf{H}_\tau, \quad (2.3)$$

where $\ddot{\mathbf{x}}_n = [\ddot{x}_{n_1}, \ddot{x}_{n_2}]^T$, $\ddot{\mathbf{x}}_\tau = [\ddot{x}_{\tau_1}, \ddot{x}_{\tau_2}]^T$, $\mathbf{F}_n = [F_{n_1}, F_{n_2}]^T$, $\mathbf{F}_\tau = [F_{\tau_1}, F_{\tau_2}]^T$,

$$\mathbf{K}\mathbf{M}^{-1}\mathbf{K}^T = \begin{pmatrix} A & B \\ C & D \end{pmatrix}.$$

$\mathbf{H}_n = [H_{n_1}, H_{n_2}]^T$ and $\mathbf{H}_\tau = [H_{\tau_1}, H_{\tau_2}]^T$ are the terms of the normal and tangential accelerations induced by the applied and inertial forces.

For the contact dynamics, the local dynamical equations will be constrained by the following complementarity condition in the normal direction of every potential contact point:

$$\ddot{\delta}_n \cdot F_{n_i} = 0, \quad \ddot{\delta}_i \geq 0, \quad F_{n_i} \geq 0, \quad i = 1, 2, \quad (2.4)$$

where $\delta_i = x_{n_i} - y_p(t)$ are the gap functions for the relative displacements between the tips and the plate.

In the tangential directions of each contact point, the local dynamical equations will be constrained by the following Coulomb's law:

$$\left. \begin{aligned} F_{\tau_i} &= -\mu_i F_{n_i} \text{sign}\left(\frac{v_{\tau_i}}{|v_{\tau_i}|}\right), \quad \text{if } v_{\tau_i} \neq 0, \quad i = 1, 2, \\ \text{if } |F_{\tau_i}| &\leq \mu_{s_i} F_{n_i}, \quad \text{then } v_{\tau_i} = 0 \text{ and } \dot{v}_{\tau_i} = 0, \\ F_{\tau_i} &= -\mu_i F_{n_i} \text{sign}\left(\frac{\dot{v}_{\tau_i}}{|\dot{v}_{\tau_i}|}\right), \quad \text{if } v_{\tau_i} = 0 \text{ and } \dot{v}_{\tau_i} \neq 0, \quad i = 1, 2, \end{aligned} \right\} \quad (2.5)$$

where v_{τ_i} is the relative tangential velocity, and $v_{\tau_i} = \dot{x}_{\tau_i}$, ($i=1, 2$). $\mu_i > 0$ is the slip friction coefficient at the tip i . $\mu_{s_i} > \mu_i$ is the static coefficient of friction.

The local impact dynamics at the impulse level are expressed as

$$d\dot{\mathbf{x}}_n = \mathbf{A} \cdot d\mathbf{P}_n + \mathbf{B} \cdot d\mathbf{P}_\tau \quad (2.6)$$

and

$$d\dot{\mathbf{x}}_\tau = \mathbf{C} \cdot d\mathbf{P}_n + \mathbf{D} \cdot d\mathbf{P}_\tau, \quad (2.7)$$

where $d\dot{\mathbf{x}}_n = [d\dot{x}_{n_1}, d\dot{x}_{n_2}]^T$, $d\dot{\mathbf{x}}_\tau = [d\dot{x}_{\tau_1}, d\dot{x}_{\tau_2}]^T$, $d\mathbf{P}_n = [dP_{n_1}, dP_{n_2}]^T$, $d\mathbf{P}_\tau = [dP_{\tau_1}, dP_{\tau_2}]^T$, $d\dot{\mathbf{x}} = \dot{\mathbf{x}}(t_{i+1}) - \dot{\mathbf{x}}(t_i)$ and

$$d\mathbf{P} = \int_{t_i}^{t_{i+1}} \mathbf{F} dt = \int_0^{t_{i+1}} \mathbf{F} dt - \int_0^{t_i} \mathbf{F} dt = \mathbf{P}(t_{i+1}) - \mathbf{P}(t_i) \quad (2.8)$$

are the changes of the relative velocities and normal impulses on $[t_i, t_{i+1}]$, respectively.

The local dissipation of energy at each contact point will be confined by the energetic coefficient of restitution,

$$e_{s,i}^2 = -\frac{W_{r,i}}{E_{0,i} + W_{c,j}} = -\frac{\int_{P_{n_i}(t_c)}^{P_{n_i}(t_f)} \dot{\delta}_i dP_{n_i}}{E_{0,i} + \int_0^{P_{n_i}(t_c)} \dot{\delta}_i} dP_{n_i}, \quad (2.9)$$

where $W_{c,i} \leq 0$ and $W_{r,i} \geq 0$ are the works done by the normal contact force at point j during the compression phase $[0, t_c]$ and the expansion phase $[t_c, t_f]$, respectively. $E_{0,i} < 0$ is the initial potential energy at the contact point i .

The dispersion of energy during the impacts will be governed by a distributing law. For the two tips in the dimer with the same Hertz contact, the increment of the normal impulse, dP_{n_1} , at the left tip is connected to dP_{n_2} at the right tip by the following relationship:

$$\frac{dP_{n_i}}{dP_{n_j}} = (E_{ij}(P_{n_i}, P_{n_j}))^{5/3}, \quad i = 1, 2, \quad i \neq j, \quad (2.10)$$

where $E_{ij} = E_i/E_j$ is the ratio of the potential energies between contact points i and j . $E_i(P_{n_i}(t))$ is the residual potential energy at any instant t associated with a normal impulse $P_{n_i}(t)$ for the contact point i .

$$E_i(P_{n_i}(t)) = E_{0,i} + \frac{1}{\text{Tra}} \int_0^{P_{n_i}(t)} \dot{\delta}_i dP_{n_i}, \quad (2.11)$$

where Tra is a parameter to transfer the work done by the normal impulse into the potential energy: Tra=1 for a compressional phase ($\dot{\delta}_i < 0$), and Tra = e_i^2 for an expansion phase ($\dot{\delta}_i > 0$).

The constraint in the tangential direction during an impact event is still governed by the Coulomb's friction law in equation (2.5), in which the quantities of contact forces are replaced by the corresponding increments of impulses.

Combining the distributing law with the impulsive differential equation and Coulomb's friction law makes frictional multiple impacts solvable. For the selection of the independent time-like variable, a guideline can be found in Liu *et al.* (2008), in which the event of multiple impacts is dominated by a *primary contact point* that corresponds to the point taking the maximal potential energy among the various contacts.

3. Estimation of the static coefficient of friction

When a tip has a zero tangential velocity in both contact and impact phases, the tangential constraint depends on the property of the friction cone at the contact point (which is associated with the static coefficient of friction), and can be identified by using a correlation coefficient of friction. Let us first consider the correlative coefficient of friction in the case of the dimer with one contact point at i .

From equation (2.3) by setting $F_{n_j} = F_{\tau_j} = 0$ ($i \neq j$) and $\ddot{x}_{\tau_i} = 0$, we can express the correlative coefficient of friction $\mu_{st}^{i,C}$ as

$$\mu_{st}^{i,C} = \frac{|F_{\tau_i}|}{F_{n_i}} = \frac{1}{\beta_1 + \beta_4 + \beta_5} |\beta_6 - \beta H_{\tau_i}/F_{n_i}|, \quad (3.1)$$

where $\beta = m_b l^2 + 4J_b + 2J_r$, $\beta_1 = \beta/(2m_b + m_r)$, and

$$\left. \begin{aligned} \beta_4 &= \frac{(m_b + 0.5m_r)l^2 \sin^2 \theta}{2m_b + m_r}, & \beta_5 &= 2rl \sin \theta + 2r^2, \\ \beta_6 &= (0.5l^2 \sin \theta + rl) \cos \theta. \end{aligned} \right\} \quad (3.2)$$

Since the value of F_{n_i} can be calculated by using the normal constraint of the complementarity condition, we can obtain the value of $\mu_{st}^{i,C}$ and then compare it with the value of the static coefficient of friction μ_{s_i} to identify the tangential status at the contact point i . Similarly, we denote the correlative coefficient of friction in the case of contact point i with a single impact as $\mu_{st}^{i,I}$, which can be explicitly expressed as

$$\mu_{st}^{i,I} = \frac{|dP_{\tau_i}|}{dP_{n_i}} = \frac{\beta_6}{\beta_1 + \beta_4 + \beta_5}. \quad (3.3)$$

In the case of double impacts in which the bouncing sphere collides against the oscillated plate while the other ball stays on the plate, the correlative coefficient of friction in this case is denoted as μ_{st}^{DI} , which is

$$\mu_{st}^{DI} = \frac{|dP_{\tau_1} + dP_{\tau_2}|}{dP_{n_1} + dP_{n_2}} = \frac{rl}{\beta_1 + 2r^2} \frac{|1 - (E_{12})^{5/3}|}{(E_{12})^{5/3} + 1}. \quad (3.4)$$

When the dimer moves with a drift mode, the term H_{τ_i} is related to $\dot{\theta}^2$ that is very small and thus has little effect on the value of $\mu_{st}^{i,C}$. During the double impacts, the value of E_{12} is also very small since one ball lies on the oscillated plate when double impacts occur. So we can approximately adopt a unified value of $\mu_{st} = \mu_{st}^{i,I}$ to identify the property of the tangential constraint, which is only associated with the configuration of the dimer (the tilt angle θ) and the geometrical parameter A_r . By setting the steel density $\rho_{\text{steel}} = 7.8 \times 10^3 \text{ kg m}^{-3}$ and the glass density $\rho_{\text{glass}} = 1.0 \times 10^3 \text{ kg m}^{-3}$, figure 2 shows the evolution of μ_{st} with A_r and the angle θ .

Now, let us estimate the stick coefficient of friction according to the experimental findings in Dorbolo *et al.* (2005) and the unified correlative coefficient of friction μ_{st} . The experiments have shown that the dimer is directed

Figure 2. The value of μ_{st} with the variation of A_r and the angle θ .

towards the bouncing end if $A_r < 5$, otherwise the dimer moves in the backward direction. As shown in the experimental curves (see Dorbolo *et al.* 2005, fig. 3b), the reason for this is due to the different behaviour of the double impacts for small and large A_r . In the case $A_r = 3.9$, the horizontal velocity at the tip in the left ball can change with a positive value. This implies that a reverse slip occurs when the tangential velocity vanishes. However, for the case $A_r = 5.7$ the positive value of the tangential velocity is null, thus a stick mode exists in the double impacts for the dimers with large A_r .

If $A_r = 5$ is set as the critical value for the occurrence of the stick mode, it is obvious that the drift behaviour of the dimer should also be changed before and after this value. Therefore, it seems reasonable that the value of μ_{st} at $A_r = 5$ and $\theta = 0$ should be assigned on the stick coefficient of friction μ_s since the drift direction is changed after $A_r > 5$. From equation (3.3) and the knowledge that the slip coefficient of friction is near to the half value of μ_s , we estimate that the coefficients of friction approximately take the following values:

$$\mu_s \approx \mu_{st}(A_r = 5, \theta = 0) \approx 0.24, \quad \mu = \mu_{st}/2 = 0.12. \quad (3.5)$$

4. Qualitative analysis of the drift mode

Now, let us qualitatively analyse the experimental phenomena shown in fig. 3b in Dorbolo *et al.* (2005) for the tangential velocities of the dimer with different aspect ratios. In the case of $A_r = 3.9$, the slip constraint of Coulomb's friction will be kept in double impacts. Therefore, the horizontal velocity can suddenly vary from a negative value to a positive one at double impacts. After that, the

sequence of single impacts with the initial tangential velocities $\dot{x}_{\tau_1}^- > 0$ will appear in the motion of the dimer. These single impacts will be constrained by the tangential constraint, $dP_{\tau_1} = -\mu dP_{n_1}$, and thus the tangential impulsive equations can be explicitly written as

$$d\dot{x}_{\tau_1} = -\frac{1}{\beta}[(\beta_1 + \beta_4 + \beta_5)\mu + \beta_6]dP_{n_1}. \quad (4.1)$$

Since the coefficient before dP_{n_1} is always negative, the tangential velocity $\dot{x}_{\tau_1}$ decreases during the impact initiated from $\dot{x}_{\tau_1}^- > 0$. If the event $\dot{x}_{\tau_1} = 0$ is checked during the process of the impact, the slip constraint of Coulomb's friction will be kept, and a negative slip will appear in the contact point.

For the case of the dimer with $A_r > 5$, the stick constraint of Coulomb's friction will be kept in double impacts. Therefore, the value of the horizontal velocity is null after the event of the double impacts. After that, the sequence of single impacts with the initial tangential velocities $\dot{x}_{\tau_1}^- > 0$ will also appear in the motion of the dimer, and the tangential velocity $\dot{x}_{\tau_1}$ will decrease during the impact initiated from $\dot{x}_{\tau_1}^- > 0$. If the event $\dot{x}_{\tau_1} = 0$ occurs when the tilt angle θ is small, the correlative coefficient will be smaller than the stick coefficient of friction, and thus the tangential constraint will be transferred into a stick mode that will make the tangential velocity at the contact point vanish when the impact finishes. Therefore, the horizontal velocity in the case of large A_r seems to be null for a relatively long time. If the event $\dot{x}_{\tau_1} = 0$ appears in the dimer with a large tilt angle, the correlative coefficient may be greater than the stick coefficient, thus a slip mode will appear in the dimer with $A_r > 5$, and then a negative horizontal speed is allowed after a single impact.

If the single impact occurs when $\dot{x}_{\tau_1}^- < 0$, the tangential constraint at the contact point becomes $dP_{\tau_1} = \mu dP_{n_1}$, which will lead to the following tangential impulsive differential equation:

$$d\dot{x}_{\tau_1} = -\frac{1}{\beta}[(\beta_1 + \beta_4 + \beta_5)\mu - \beta_6]dP_{n_1}. \quad (4.2)$$

Obviously, the sign of the coefficient before dP_{n_1} will be influenced by the configuration of the dimer and the slip coefficient of friction. If $(\beta_1 + \beta_4 + \beta_5)\mu < \beta_6$, the tangential acceleration of $\dot{x}_{\tau_1}$ is guaranteed to be greater than zero, thus may produce a discrete event $\dot{x}_{\tau_1} = 0$ for the impact initiated from $\dot{x}_{\tau_1}^- < 0$ and the tangential constraint will be changed during impacts. However, if $(\beta_1 + \beta_4 + \beta_5)\mu > \beta_6$, the tangential acceleration of $\dot{x}_{\tau_1}$ will be always less than zero during the process of the impact, thus no variation of the tangential constraint occurs for the impact initiated from $\dot{x}_{\tau_1}^- < 0$.

In order to qualitatively analyse the property of the tangential motion in the impact initiated from $\dot{x}_{\tau_1}^- < 0$, we can simplify the coefficient before dP_{n_1} by considering the dimer with a small tilt angle during the drift motion and ignoring the effects of the glass rod. Thus, we can set $\sin \theta \approx 0$, $\cos \theta \approx 1$ and $m_r = 0$, and equation (4.2) becomes

$$d\dot{x}_{\tau_1} = \frac{f(B_r)}{2(B_r^2 + 1.6)}dP_{n_1}, \quad (4.3)$$

where $B_r = l/r$, and the function $f(B_r)$,

$$f(B_r) = \mu B_r^2 - 2B_r + 5.6\mu. \quad (4.4)$$

The sign of the function $f(\cdot)$ depends on the roots of the equation $f(B_r) = 0$. Obviously, if $\mu > 1/\sqrt{5.6}$, no real root exists, so $d\dot{x}_{\tau_1} > 0$ is guaranteed that will make $\dot{x}_{\tau_1} \rightarrow 0$ during the single impact initiated from $\dot{x}_{\tau_1}^- < 0$.

If $0 < \mu < 1/\sqrt{5.6}$, there are two real roots:

$$B_{r_1} = \frac{2 - \sqrt{1 - 5.6\mu^2}}{2\mu} \quad \text{and} \quad B_{r_2} = \frac{2 + \sqrt{1 - 5.6\mu^2}}{2\mu}. \quad (4.5)$$

When $B_r \in [B_{r_1}, B_{r_2}]$, $d\dot{x}_{\tau_1} < 0$ and thus the amplitude of $\dot{x}_{\tau_1}$ will increase during the impact with an initial condition of $\dot{x}_{\tau_1}^- < 0$. So the discrete event of $\dot{x}_{\tau_1} = 0$ cannot appear in the process of the single impact. If $B_r < B_{r_1}$ or $B_r > B_{r_2}$, the tangential velocity $\dot{x}_{\tau_1}$ will approach zero, thus a transition of the tangential constraint from a slip mode into a stick mode is possible during the single impact. Whether the stick mode occurs or not depends on the static coefficient of friction μ_s , the value of A_r and the tilt angle θ .

From the estimation of the slip coefficient of friction, $\mu = 0.12 < 1/\sqrt{5.6}$ and $B_r \in [B_{r_1}, B_{r_2}]$. This illustrates that the single impact initiated from $\dot{x}_{\tau_1}^- < 0$ cannot allow an event of $\dot{x}_{\tau_1} = 0$, and the tangential constraint is not changed. Therefore, for the single impact initiated from $\dot{x}_{\tau_1}^- < 0$, the amplitude of the tangential velocity in the tip of the dimer with small or large A_r will increase until the impact finishes, since the event of $\dot{x}_{\tau_1} = 0$ cannot occur.

A contact phase is confirmed by the detailed examination by Dorbolo *et al.* (2005) by measuring the electric resistance between the spheres and the plate, which is established by a sequence of single impacts. Obviously, the transition will occur if the intensity of the single impact is very small. During a (non-impacting) contact phase, the tangential constraint at the contact point may also be changed due to the variation of the tangential velocity. For the dimer with a drift motion, the effects of inertial forces are in general very small, such that the qualitative property of the tangential constraint in contact phases is similar to the case of the dimer experiencing a single impact. Therefore, for a dimer with a small A_r , the tangential velocity at the contact point will always decrease and can pass through zero to generate a reverse slip. However, for a dimer with a large A_r , when the tilt angle is very small, the tangential velocity will be restricted to $\dot{x}_{\tau_1} \geq 0$. Only when the tilt angle is large enough, the lock at the contact point can be released to permit a reverse slip.

Based on the above analysis, the behaviour of the tangential velocities shown in fig. 3b in Dorbolo *et al.* (2005), can be better understood. In the case $A_r = 3.9$, no stick mode can appear in the double impacts or the sequential single impacts and the contact phases. So the tangential velocity can freely change without any restriction on its slip direction. Therefore, a positive tangential velocity can be obtained after double impacts, and will gradually decrease before its value equals zero, then increase its amplitude along a negative direction. Through a sequence of single impacts, a contact phase between the dimer and the plate can be established before or after the instant of $\dot{x}_{\tau_1} = 0$, and then a further cycle with a start of double impacts will begin: thus a positive drift motion is generated.

In the case $A_r=5.7$, however, the double impacts will make the tangential post-impact velocity vanish due to the occurrence of the stick mode. After that a sequence of single impacts occurs and then a contact phase can be established when the intensity of impacts becomes very small. In the situation of the dimer with a small tilt angle, the friction cone at the contact point only permits positive horizontal velocity, thus its value seems to be small or null for a relatively long time. Once the tilt angle is large enough, the restriction from the friction cone will be shaken off to admit a reverse slip. Then a negative slip can appear in the dimer.

5. Comparison between numerical and experimental results

According to Dorbolo *et al.* (2005), the oscillated plate has a harmonic vibration with frequency f and amplitude A that is defined by a parameter $\Gamma = 4\pi^2 A f^2 / g$, where g is the gravitational acceleration. In terms of the estimation of the coefficient of friction, and the restitution coefficient used in Dorbolo *et al.* (2005) ($\epsilon=0.65$ is the Newton's coefficient of restitution, and is identical to the energetic coefficient of restitution e_s for a ball colliding against a fixed plate), we adopt the following parameters to carry out the numerical simulations: $\mu_s=0.24$, $\mu=0.12$ and $e_s=\epsilon=0.65$.

Let us first investigate the two cases exhibited in Dorbolo *et al.* (2005) for the dimer with $A_r=3.9$ and 5.7 . In both cases, the dimer is driven by the oscillated plate with the same parameters: $f=25$ Hz and $\Gamma=0.9$. The initial configuration of the dimer is denoted by a tilt angle θ_0 and an initial height h_0 , the distance between the tip (the potential contact point) in the lower end of the dimer and the equilibrium position of the oscillated plate. The simulation starts at the instant when the waveform of the plate oscillation is expressed as $y_p(t) = -A \sin \omega t$, where $\omega=1/f$ and A can be calculated according to the parameter Γ .

For the dimer with $A_r=3.9$, we compute $l=2(A_r-1)r=27.55$ mm. Initially, the dimer is set with a configuration of $\theta_0=5^\circ$, and freely drop into the plate from a height $h_0=0.25$ mm. Figure 3 shows the numerical results for the vertical positions of the tips in the left (black solid curve) and right (black dashed curve) balls of the dimer. After several bounces to adjust the configuration of the dimer for participating impacts, a periodical vertical motion can be formed, in which the tip in the left ball of the dimer will stay on the plate, while the tip in the right ball will bounce off the plate periodically.

Except for the normal periodic motion, a novel horizontal drift can be observed in figure 4 for the tangential velocities at the left and right tips. From this figure, we can clearly observe the scenario for the complex motion of the dimer experiencing the drift mode: after the initial free motion of the dimer, the left sphere will collide repeatedly against the oscillated plate before the right ball reaches the plate. These single impacts will make the tangential velocities of both tips quickly decrease. After that, a strong collision between the right sphere and the plate occurs that makes the tangential velocities in both tips immediately change with a new positive direction. Then the right end of the dimer bounces far away from the plate, while the left end of the dimer experiences a sequence of single impacts. The next cycle for the right end of the dimer experiencing one collision *per* period of the plate oscillation begins.

Figure 3. The vertical positions of the left (solid curve) and right (dashed curve) contact points of the dimer with $A_r=3.9$ as a function of time obtained from numerical simulation, in which $f=25$ Hz, $\Gamma=0.9$, $e_s=0.65$, $\mu_s=0.24$ and $\mu=0.12$. The thin broken curve is the vertical position of the plate.

Figure 4. The tangential velocities of the left (solid curve) and right (dashed curve) tips for the dimer with $A_r=3.9$ obtained from numerical simulation. The parameters for simulation are: $e_s=0.65$, $\mu_s=0.24$, $\mu=0.12$, $f=25$ Hz and $\Gamma=0.9$.

Through the self-organization of the dimer motion experiencing a few cycles of the plate oscillation, the left ball will stay on the oscillated plate before the right ball collides against the plate. Then the single impact between the right ball and the plate will be transferred into double impacts. After that, a periodically complex motion will be formed that consists of double impacts, a sequence of single impacts at the left ball, and a contact phase between the left ball and the plate.

Figure 5. The horizontal position of the left tip of the dimer as a function of time in the drift mode for $A_r=3.9$ obtained from the simulation parameters: $e_s=0.65$, $\mu_s=0.24$, $\mu=0.12$, $f=25$ Hz and $\Gamma=0.9$.

The evolution of the tangential velocities at the tips in the left and right balls shown in figure 4 can also be better understood according to the qualitative analysis of the dimer dynamics. Since all the correlative coefficients in the dimer with $A_r=3.9$ are smaller than the stick coefficient of friction μ_s , the tangential velocities at the tips can freely pass through zero when the contact between the dimer and the plate is closed. So no stick mode appears in the tangential constraints of the contact points, such that the double impacts can make the tangential velocities of both tips positive, and a single impact at the left ball can make its horizontal velocity decrease rapidly, while the contact between the left sphere and the plate can slip reversely.

It is obvious that the stable persistent drift motion is generated by the repeated complex motion, which is periodic but rather subtle and much sophisticated in each cycle. Figure 5 shows the horizontal position of the left tip of the dimer in the case $A_r=3.9$. It is clear that the horizontal drift motion can be approximated as a uniform rectilinear motion with an approximately constant mean speed, $\langle u \rangle \approx 3.3 \text{ mm s}^{-1}$, obtained by dividing the distance x over 10 cycles by the corresponding time.

In comparison with the experimental results for the dimer with $A_r=3.9$ (see Dorbolo *et al.* 2005, fig. 3), a deviation at the quantitative level can be observed in the numerical results: the value of the mean drift speed obtained from simulation is lower than the one in experiments. From figure 4, one finds that the horizontal displacement is synthesized by the positive and negative slip of the left tip in each cycle of the complicated periodic motion. Therefore, the difference between them will determine the magnitude of the mean drift speed, which will be influenced by the amplitudes of the positive and the negative horizontal speed, and the durations for each part. Since no stick mode appears in the tangential constraints for the dimer with $A_r=3.9$, these quantities will be affected by the

Figure 6. The vertical positions of the left (solid curve) and right (dashed curve) contact points of the dimer with $A_r=5.7$ as a function of time obtained from numerical simulation, in which $f=25$ Hz, and $\Gamma=0.9$, $e_s=0.65$, $\mu_s=0.24$, $\mu=0.12$. The thin broken curve is the vertical position of the plate.

slip coefficient of friction only. This illustrates that the estimated value $\mu=0.12$ used in the simulation is not appropriate, and a modification for that will be discussed later.

Let us now investigate the case of the dimer with $A_r=5.7$, in which it will be directed to drift backwards from the bouncing end (a negative direction). The initial conditions and the parameters used in simulation are the same as for the case $A_r=3.9$: $h_0=0.25$ mm, $\theta_0=5^\circ$, $l=2(A_r-1)r=44.65$ mm, $\mu_s=0.24$, $\mu=0.12$ and $e_s=0.65$.

Similarly to the case $A_r=3.9$, a periodic bouncing motion in the normal direction is observed in figure 6, in which the bouncing end of the dimer will repeatedly collide against the oscillated plate, while the left sphere seems to stay on the plate.

However, the tangential motion of the dimer with $A_r=5.7$ will significantly differ from the one with $A_r=3.9$. Figure 7 depicts the evolution of the tangential velocities of the tips in the left and right balls for $A_r=5.7$. Let us check the complex motion of the dimer in this case.

The correlative coefficient μ_{st} with a configuration $\theta=5^\circ$ is larger than the stick coefficient of friction. The initial single impact in the left sphere, after a free motion of the dimer, will therefore not take a stick mode in its tangential constraint. Consequently, the tangential velocity in the tip can change from zero to a negative value, and then the sequential detachment at the left ball will generate a sequence of single impacts that also makes the right ball approach the plate quickly. When the tilt angle θ is so small to make the correlative coefficient μ_{st} be less than the stick coefficient of friction μ_s , a stick mode will appear in the single impacts at the tips of the left and right balls. Thus, the tangential post-impact velocities of the tips will vanish after the single impacts. Together with the decrease of the intensity in these single

Figure 7. The tangential velocities of the left (solid curve) and right (dashed curve) tips for the dimer with $A_r=5.7$ obtained from numerical simulation. The parameters for simulation are: $e_s=0.65$, $\mu_s=0.24$, $\mu=0.12$, $f=25$ Hz and $\Gamma=0.9$.

impacts, a contact between the left ball and the plate can be established. Then double impacts will appear in the dimer when the right ball reaches the plate again. Owing to the stick mode in the tangential constraint, the tangential velocities at both tips of the left and right balls will be equal to zero after the double impacts. The sequential single impacts at the left ball will make its tangential velocity approximately null due to the stick mode of the tangential constraint. Once the tilt angle θ is large enough to make $\mu_{st} > \mu_s$, the stick mode at the tip of the left sphere will be shaken off, and the left ball can slip reversely. The repeated process will make the dimer drift backwards since the positive tangential velocity is absent in this case.

It is obvious that the complex periodic motions in the dimer with respective $A_r=3.9$ and 5.7 take a similar structure except for the variation of the tangential constraint during impacts and contact phases. Moreover, in comparison with the case $A_r=3.9$, the numerical simulations shown in figure 7 are close to the experimental results (see fig. 3 in Dorbolo *et al.* 2005).

Let us present an explanation for the deviation between the numerical simulations and the experimental findings for the dimer with the two different aspect ratios. For the dimer with $A_r=5.7$, the mean drift motion mainly depends on the negative amplitude of the tangential velocity at the tip of the left sphere before the double impacts occur. The negative tangential velocity is generated by the slip rolling motion that starts from a stick mode in the left sphere. The small error between the numerical and experimental results illustrates that the slip coefficient of friction for a contact phase used in simulation is approximately correct. However, for the dimer with $A_r=3.9$, the positive drift motion is synthesized by positive and negative slip motions that depend on the property of the slip friction in double impacts. Therefore, we may postulate the following for the frictional behaviour between bodies.

Figure 8. The horizontal velocities at the tip of the left ball in the dimer with $A_r=3.9$ (solid curve) and 5.7 (dashed curve). The simulation parameters are: $f=25$ Hz, $\Gamma=0.9$, $e_s=0.65$, $\mu_s=0.24$, $\mu^c=0.12$ and $\mu^i=0.08$.

Claim 5.1. *Even though the stick coefficient of friction between bodies in impact and contact phases may take the same value, the slip coefficient of friction in impact phases should be less than the one in contact phases.*¹

In order to reflect the difference of the frictional behaviours in contact and impact phases, let us denote as μ^i the slip coefficient of friction during impacts, and μ^c the one in contacts. The slip coefficient of friction for contacts is kept as the value of $\mu^c=0.12$, and the one in impacts is estimated from a fitting method with a value of $\mu^i=0.08$, which can make the corresponding numerical simulation better coincide with the experimental results.

Under the same parameters as used in the above simulations except for the slip coefficient of friction during the impacts, figure 8 shows the horizontal velocities at the tips of the left ball for the dimers with the aspect ratios of $A_r=3.9$ and 5.7. Detailed observation for the horizontal velocities is presented in figure 9, zoomed from figure 8. Clearly, the new numerical results precisely agree with the experimental results in fig. 3a in Dorbolo *et al.* (2005).

The mean horizontal speed for the dimer with $A_r=3.9$ and 5.7 can be calculated by the horizontal displacements at the tip of the left ball shown in figure 10. In the case $A_r=3.9$, the mean horizontal speed is $\langle u \rangle = 8.7 \text{ mm s}^{-1}$ and the horizontal distance at the left tip over 120 ms is approximately $x_{\tau_1} = 1.044 \text{ mm}$. For the case

¹It is not easy to give rigorous support for this statement unless a lot of experiments are carried out. Intuitively, the strong interaction during impacts will weaken the tangential resistance due to the local plastic deformation, such that the slip coefficient of friction during impacts will be lessened.

Figure 9. A local figure zoomed from figure 8 for the horizontal velocity at the tip of the left ball in the dimer with $A_r=3.9$ (solid curve) and 5.7 (dashed curve), respectively.

Figure 10. Horizontal displacements of the left tip of the dimer in the drift mode for $A_r=3.9$ (solid curve) and $A_r=5.7$ (dashed curve).

of $A_r=3.9$, $\langle u \rangle = -6.7 \text{ mm s}^{-1}$ approximately, and $x_{r1} = -0.804 \text{ mm}$ over a timer interval 120 ms. Both of them are very close to the values shown in fig. 3a in Dorbolo *et al.* (2005).

Some numerical simulations are also performed in Dorbolo *et al.* (2005), in which an event-driven algorithm is established by using Newton's equations of the dimer with the conditions for the occurrence of the various kinds of collisions

Figure 11. The scaled mean horizontal speed $\langle u \rangle (fg^{-1}) 10^2$ versus A_r for three values of driving frequency. Parameters used in simulations are: $\Gamma = 0.9$, $e_s = 0.65$, $\mu_s = 0.24$, $\mu^c = 0.12$ and $\mu^i = 0.08$.

and the forces acting on the dimer. In particular, the transition between the stick and slip modes of the tangential constraint at contact points is also taken into account in their numerical schemes, such that the main feature of the drift motion in the dimer can be captured qualitatively. However, there is a significant deviation between their theory and experimental findings (see fig. 5*b,c* in Dorbolo *et al.* 2005) because an oversimplified method is used to identify the transition of the tangential constraints, and to obtain the outcomes of the single and double impacts.

Let us check the influence of the aspect ratio A_r and the frequency f on the dynamics of the dimer in drift mode after the modification of the slip coefficient of friction. The simulations are carried out for the dimers with various A_r between 2.1 and 8.5 at three different frequencies of the plate vibration under the same energy $\Gamma = 0.9$. Each point shown in figure 11 is the scaled mean drift speed $\langle u \rangle (fg^{-1}) 10^2$, where $\langle u \rangle$ is the mean horizontal speed obtained by dividing the drift distance over ten cycles with the corresponding time. When the plate oscillates with a low frequency f and the dimer with a small aspect ratio A_r , the excitation of the drift mode is more sensitive to the initial conditions. In particular, the drift mode cannot be excited for the dimer with $A_r < 2.1$ bouncing on the plate with $f = 2.5$ Hz.

A persistent stable drift mode strictly depends on the periodic behaviours of the dimer bouncing on the plate, in which each cycle of the repeated bouncing motion consists of complex motions such as double impacts, a sequence of single impacts and the contacts with friction effects. In general, a stable repeated cycle can be formed only if the dimer is released with an initial condition defined in a special range. If the initial conditions are not appropriate, the drift mode cannot be generated. At this stage, finding the basin of attraction of stable periodic motions is still an open problem.

Figure 12. The vertical positions of the left (solid line) and right (dashed line) tips for the dimer with $A_r=6.5$ obtained from numerical simulation used in the following parameters: $f=25$ Hz and $\Gamma=0.9$, $e_s=0.65$, $\mu_s=0.24$, $\mu^c=0.12$ and $\mu^i=0.08$. The thin broken curve is the vertical position of the plate.

From figure 11, we can also find that the positive drift speed will decrease with the increase of the aspect ratio when $A_r \in (3.1, 5)$, and the value of the frequency has little influence on the scaled mean drift motion. Meanwhile, an inflexion exists at $A_r=3.1$, in which the scaled mean drift speed in the case $f=25$ Hz will rapidly decrease when A_r changes from 3.1 to 2.9, and then increases by further diminishing the value of A_r . In the cases of $f=50$ and 75 Hz, the scaled mean drift speed seems to be a constant during the scope of $A_r \in (2.5, 3.1)$, and then rapidly increases when the value of A_r is further reduced.

In the case $A_r=5$, a transition from forward to reversal drift motion will suddenly occur. Indeed, the symmetric structure of the tangential velocity with small A_r (see the relevant figures for $A_r=3.9$) collapses and is spontaneously transferred into the negative drift mode. Obviously, the symmetry breaking is due to the variation of the frictional behaviour at the contact point. In the negative drift mode, the absolute value of the scaled mean drift speed will also decrease when A_r increases, and be significantly influenced by the value of the frequency of the plate. In the case $f=25$ Hz, the absolute value of the scaled mean drift speed will decrease rapidly, and vanish when $A_r>6.2$. This situation is mostly similar to a single pendulum, in which one end of the dimer is fixed on the oscillated plate, and the other swings beyond the plate and collides against it once every cycle. Figure 12 shows the normal motion for the dimer with $A_r=6.5$ released with zero velocities from an initial condition of $h_0=2.25$ mm and $\theta_0=12^\circ$, in which a small swing appears in the right ball even though the mean drift speed equals zero.

In the cases of $f=50$ and 75 Hz, the occurrence for the zero mean drift speed are $A_r=8.2$ and 7.6, respectively. Under the same parameter Γ , the external and inertial forces applied in the dimer will vary with the frequency of the plate oscillation; thus, the critical value for the occurrence of the single pendulum mode will be translated.

6. Other stable persistent motion shown in the dimer

For a fixed A_r , the mode of the persistent motion triggered in the dimer will be significantly influenced by the initial and driving conditions. For instance, the experiments in Dorbolo *et al.* (2005) clearly show that the dimer dynamics is sensitive to the initial conditions, and the transition from a drift mode to the higher energy jump and flutter modes could be observed when the parameter T related to the plate oscillation is varied. In the following, we carried out some numerical simulations and made an attempt to give an illustration for the transition between different modes.

Once a stable persistent motion is established, the total energy involved in the dimer should be approximately constant such that a quasi-periodic motion holds. Let us analyse the energy involved in the drift, jump and flutter modes for the dimer.

In the case of the dimer with a stable drift mode, one ball stays on the plate, while the other ball swings beyond the plate and hits the plate once every cycle of the plate vibration. Most importantly, the swing motion of the dimer on the plate is seemingly periodic and the maximal height of the hitting end at every cycle seems to be kept approximately constant. As a simple way for the estimation of the total mechanical energies involved in drift mode we simplify the dimer dynamics as a system of an elastic ball bouncing off a fixed ground, in which the time interval between two sequential bounces of the ‘elastic ball’ is just equal to the period of the plate oscillation, T . The total mechanical energy in this simplified model is

$$E_d = mgh_{\max} = mg \cdot \frac{1}{2}g(T/2)^2 = \frac{1}{8}mg^2T^2, \quad (6.1)$$

which can be thought of as the approximately constant energy involved in the dimer with a drift mode.

For the case of a jump mode, both the left and right balls will collide with the plate once every cycle of the plate oscillation. In this mode, the bouncing heights of the two balls are nearly the same. Since the glass rod is very light, the dimer resembles the situation of two separated particles bouncing on an oscillated plate with the same period that equals the period of the plate oscillation. From this simple model, the total mechanical energy of the dimer involved in the jump mode can be approximated as

$$E_j = 2mgh_{\max} = 2mg \cdot \frac{1}{2}g(T/2)^2 = \frac{1}{4}mg^2T^2. \quad (6.2)$$

The scenario for the dimer with a flutter mode is that both the left and right balls hit the plate out of phase at every other period of oscillation. In this mode the time interval between two sequential bounces is approximately equal to twice the period of the plate oscillation. Therefore, when the mode is simplified as the situation of two separated particles bouncing on an oscillated plate with the same period, the total mechanical energy of the dimer involved in the flutter mode can be estimated by

$$E_f = 2mgh_{\max} = 2mg \cdot \frac{1}{2}g(T)^2 = mg^2T^2. \quad (6.3)$$

Figure 13. The vertical position of the tips in left (solid curve) and right (dashed curve) ball for the dimer ($A_r=3.9$, $f=50$ Hz and $\Gamma=0.9$) in a jump mode generated by an initial condition of $h_0=10.25$ mm and $\theta_0=8^\circ$. Parameters of simulations are $e_s=0.65$, $\mu_s=0.24$, $\mu^c=0.12$ and $\mu^i=0.08$. The thin broken curve is the vertical position of the plate.

Therefore, the ratio of the energy for the drift, jump, and flutter modes is approximately $E_d : E_j : E_f = 1 : 2 : 8$, which is consistent with the statement in Dorbolo *et al.* (2005) and the numerical observation presented in this paper.

Obviously, the formation of a persistent motion means that the energy taken by the dimer will converge to a stable energy level that is maintained by its external environment. The convergence of the energy depends on the mechanism of the exchange between energies in the dimer and the oscillated plate. This exchange is implemented through the collisions between the dimer and the plate, and the stick-slip modes. Therefore, the initial conditions of the dimer, the plate oscillation and the property of the frictional collisions will significantly influence the formation of the persistent motion.

Let us first investigate the effects from the initial energy on the modes of the persistent motions in the dimer. For a dimer with $A_r=3.9$ under a plate oscillation with $f=50$ Hz and $\Gamma=0.9$, the numerical simulation shows that a stable drift mode can be formed when it is released with a small initial potential energy. However, the increase of the initial energy will trigger a transition from a drift to a jump mode. The vertical position for the dimer released with the initial conditions $h_0=10.25$ mm and $\theta=8^\circ$ is shown in figure 13, in which a jump mode where both tips collide against the plate once every cycle appears in the dimer, and a horizontal reciprocating movement appears in the tips as shown in figure 14.

As noted in Dorbolo *et al.* (2005), the external energy involved in the plate oscillation also plays a significant role for the formation of the persistent motion. For example, Dorbolo's experiments have shown that, for a dimer with fixed $A_r=3.9$ and $f=25$ Hz, a stable persistent drift motion can be observed over

Figure 14. The horizontal position of the tip in the left (solid curve) ball for dimer ($A_r=3.9$, $f=50$ Hz, $\Gamma=0.9$) in a jump mode generated by an initial condition of $h_0=10.25$ mm and $\theta_0=8^\circ$. Parameters of simulations are $e_s=0.65$, $\mu_s=0.24$, $\mu^c=0.12$, $\mu^i=0.08$.

Figure 15. The horizontal position of the tip in the left (solid curve) and right (dashed curve) balls for dimer ($A_r=3.9$, $f=25$ Hz and $\Gamma=0.2$) generated by an initial condition of $h_0=0.25$ mm and $\theta_0=12^\circ$. Parameters of simulations are $e_s=0.65$, $\mu_s=0.24$, $\mu^c=0.12$ and $\mu^i=0.08$. The thin broken curve is the vertical position of the plate.

a range of $\Gamma \in [0.5, 1.1]$, while the drift mode will spontaneously collapse to rest if $\Gamma < 0.5$, or will be unstable with respect to the transition to the higher energy jump and flutter modes and their combinations if $\Gamma > 1.1$.

Figure 16. The horizontal position of the tip in the left (solid curve) and right (dashed curve) balls for dimer ($A_r=3.9$, $f=25$ Hz and $\Gamma=1.4$) generated by an initial condition of $h_0=0.25$ mm and $\theta_0=10^\circ$. Parameters of simulations are $e_s=0.65$, $\mu_s=0.24$, $\mu^c=0.12$ and $\mu^i=0.08$. The thin broken curve is the vertical position of the plate.

Figure 15 shows the numerical results for a dimer with $A_r=3.9$ falling on the plate with an oscillation $f=25$ Hz and $\Gamma=0.2$. We can find that the dimer will quickly rest on the plate for the case of the plate with a weakening vibration.

Let us fix the values of $A_r=3.9$ and $f=25$ Hz, but increase the magnitude of the plate vibration ($\Gamma=1.4$). Figure 16 shows the simulation results for the dimer freely dropped on the plate with initial conditions $h_0=0.25$ mm and $\theta_0=10^\circ$. In this case, the vertical motion of the left ball seems to be harmonic with the plate oscillation, while the right ball will alternately collide against the plate with a big and a small bounce in each two adjacent cycles of the plate oscillation.

The above mode is unstable and sensitive to the initial conditions of the dimer. Let us carry out the numerical simulation by setting $h_0=3.25$ mm and $\theta_0=10^\circ$ for the same dimer dropped on the plate with the same oscillation. Figure 17 shows that a combination of jump and flutter modes appears in the dimer motions, in which the left ball collides against the plate once during every cycle, while the right ball bounces on the plate once during every two cycles of the plate oscillation. The increases of the initial energies involved in both the left and right balls will make the two adjacent bounces at the right ball be merged, and generate a big separation between the left ball and the oscillated plate.

The formation of an ordered persistent motion is also influenced by the initial value of the tilt angle in the dimer. A new mode is triggered when the dimer is released with a small height and a small tilt angle. Figure 18 shows the results obtained by setting the initial conditions with $h_0=0.25$ mm and $\theta_0=5^\circ$. The small initial tilt angle degrades the impact intensity at the right ball and thus makes the dimer's motion converge to a new stable status. The local picture,

Figure 17. The horizontal position of the tip in the left (solid curve) and right (dashed curve) balls for dimer ($A_r=3.9$, $f=25$ Hz and $\Gamma=1.4$) generated by an initial condition of $h_0=3.25$ mm and $\theta_0=10^\circ$. Parameters of simulations are $e_s=0.65$, $\mu_s=0.24$, $\mu^c=0.12$ and $\mu^i=0.08$. The thin broken curve is the vertical position of the plate.

Figure 18. The horizontal position of the tip in the left (solid curve) and right (dashed curve) balls for dimer ($A_r=3.9$, $f=25$ Hz and $\Gamma=1.4$) generated by an initial condition of $h_0=0.25$ mm and $\theta_0=5^\circ$. Parameters of simulations are $e_s=0.65$, $\mu_s=0.24$, $\mu^c=0.12$ and $\mu^i=0.08$. The thin broken curve is the vertical position of the plate.

figure 19 (zoomed from figure 18), shows that the dimer does not rest permanently on the plate, but leaves it with a small height during half of every cycle of the plate oscillation.

Figure 19. A local picture zoomed from figure 18 for the horizontal position of the tip in the left (solid curve) and right (the dashed curve) balls for dimer ($A_r=3.9$, $f=25$ Hz and $\Gamma=1.4$). The thin broken curve is the vertical position of the plate.

Figure 20. The vertical position of the tips in left (solid curve) and right (dashed curve) of the dimer ($A_r=3.9$, $f=50$ Hz and $\Gamma=0.9$) in a flutter mode generated by an initial condition of $h=4.9$ mm and $\theta_0=4^\circ$. The simulation parameters are $e_s=0.8$, $\mu_s=0.24$, $\mu^c=0.12$ and $\mu^i=0.08$. The thin broken curve is the vertical position of the plate.

It is clear that the exchange between the energies involved in the dimer and the plate depends on the property of the impact between the dimer and the plate. Let us change the value of the coefficient of restitution e_s . The dimer is freely dropped from a height $h_0=0.25$ mm and an angle $\theta_0=4^\circ$, with an oscillation $f=50$ Hz and $\Gamma=0.9$. The numerical simulation is carried out by setting $e_s=0.8$

and keeping other simulation parameters with the same values as used in previous cases. Figure 20 shows the vertical positions of the tips in the dimer. Clearly, a flutter mode is generated, in which both the left and right balls hit the plate out of phase at every other period of oscillation.

7. Summary and conclusions

In terms of the theory presented in part I, the non-smooth dynamics of a dimer bouncing on a vibrated plate is qualitatively analysed and simulated in detail. The frictional property between the plate and the dimer is successfully estimated based on the experimental findings combined with the theoretical developments for the non-smooth dynamics, which leads to a precise agreement between numerical and experimental results. Theoretical analysis and numerical investigations further reinforce the statement presented in Dorbolo *et al.* (2005), in which the friction and multiple shocks play a prominent role for the persistent motions of the bouncing dimer. Moreover, chaotic behaviours are observed in numerical simulations, where periodical motions can be triggered in the dynamics of the dimer and are extremely sensitive to the initial and driving conditions, as well as the physical parameters related to the contact/impact behaviour.

In comparison with the numerical scheme provided in Dorbolo *et al.* (2005), this paper provides a systematical theory that can correctly deal with the problem of the frictional multiple impacts. The precise agreements between numerical and experimental results indicate that the distributing law found in Liu *et al.* (2008) for frictionless multiple impacts can be extended into the case with friction, and supports the multivalued part of Coulomb's graph is the intrinsic property of dry friction and should be carefully considered in simulations. Further research work will focus on the aspect of establishing a uniform framework for non-smooth dynamics, in which the many singularities induced by friction should be investigated carefully.

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