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Effect of gaseous cement industry effluents on four species of microalgae

Amélie Talec ^{a, b}, Myrville Philistin ^{a, b}, Frédérique Ferey ^c, Günther Walenta ^c, Jean-Olivier Irisson ^{a, b}, Olivier Bernard ^d, Antoine Sciandra ^{a, b*}

a. CNRS, UMR 7093, LOV, Observatoire Océanologique, F-06234 Villefranche-sur-Mer, France

b. UPMC Université Paris 06, UMR 7093, LOV, Observatoire Océanologique, F-06234 Villefranche-sur-Mer, France

c. Lafarge Centre de Recherche, F-38291 Saint-Quentin Fallavier cedex, France

d. INRIA, BIOCORE, F-06902 Sophia Antipolis, France

Abstract: Experiments were performed at lab scale in order to test the possibility to grow microalgae with CO₂ from gaseous effluent of cement industry. Four microalgal species (*Dunaliella tertiolecta*, *Chlorella vulgaris*, *Thalassiosira weissflogii*, and *Isochrysis galbana*), representing four different phyla were grown with CO₂ enriched air or with a mixture of gases mimicking the composition of a typical Cement Flue Gas (CFG). In a second stage, the culture submitted to the CFG received an increasing concentration of dust characteristic of cement industry. Results show that growth for the four species is not affected by the CFG. Dust was added at realistic concentrations do not have any impact on growth. For dust concentrations in two ranges of magnitude higher, microalgae growth was inhibited.

Keywords: biodiesel, microalgae, CO₂ mitigation, industrial CO₂, toxicity

* Corresponding Author. email address: sciandra@obs-vlfr.fr, tel: +33 493 76 38 19, fax: +33 493 76 38 34

1. Introduction

Marine and freshwater photosynthetic microalgae have the ability to assimilate inorganic dissolved carbon into organic matter. These processes represent massive fluxes on earth where one third of the atmospheric CO₂ emitted by human activities is absorbed by phytoplankton (Sabine et al., 2004). The idea to reproduce and intensify this natural process to mitigate industrial emissions of CO₂ is more and more considered, with potential biomass valorization through lipid or carbohydrate storage (Abd El Baky et al., 2012). As phytoplankton is diluted in natural biotopes, the dissolved inorganic carbon generally does not limit primary production, which is mostly controlled by photon and nutrient fluxes. This is not the case for intensive microalgae cultivation devices such as high rate ponds or photobioreactors, where the high biomass concentrations require the supply of large amounts of inorganic carbon, as gaseous CO₂ or bicarbonate.

The overall objective of this study is to evaluate the feasibility of using cement-plant flue gas as a source of CO₂ for microalgae cultivation. The cement process can be represented as a counter-current flow of matter and gas: the raw materials enter the process at ambient temperature and are continuously heated by the counter-current flow of hot gases produced by the burner at the end of the furnace. The gases then pass through filters before being exhaust at the chimney around 120°C. The dust collected at this stage proceeds from the whole process, and is composed of both un-reacted and partially reacted raw matter, clinker and dust of combustion. It follows that the Cement Flue Gas (CFG) comprises two gaseous and solid components, also known as cement kiln dust. Potentially toxic compounds such as carbon monoxide, nitrogen and sulfur oxides are often present in the gaseous part of the CFG. It is therefore necessary to

1 evaluate their effects on algal physiology, and the corresponding tolerance threshold for
2
3 phytoplankton. Carbon monoxide, at 3 ppm, was proven to be without effect on
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5 microalgae (Doucha et al., 2005). Moderate SO_x and NO_x contents (a few tens of ppm)
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7 can be tolerated by microalgae (Brown, 1996; Lee et al., 2000, 2002). But higher
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9 concentrations have been shown to have moderate (Negoro et al., 1993) to strong
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11 inhibiting effects (Yanagi et al., 1995) on microalgae production, depending on culture
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13 conditions and species. The causes of toxicity are not always easy to highlight, as these
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15 molecules can act directly on the organism physiology, or indirectly by altering the
16
17 properties of their medium. For example, the deleterious effects of SO_x (Matsumoto et
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19 al., 1997) and NO_x (Jin et al., 2005; Lee et al., 2002) can be significantly attenuated if
20
21 the pH of the media is regulated within physiological acceptable ranges. Besides the gas
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23 itself, dust can contain potentially detrimental compounds, such as soot (Matsumoto et
24
25 al., 1997) or trace metals (Borkenstein et al., 2011).

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27 This study is aiming at evaluating the effects of CFG, including dust, on both the
28
29 growing potential and biochemical composition of photosynthetic microorganisms. A
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31 fully controlled culturing device was used to regulate the gaseous flow rate in the
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33 culture, through pH adjustment (Sciandra et al., 2003). Four phytoplankton species were
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35 used for the experiments: *Dunaliella tertiolecta*, *Chlorella vulgaris*, *Thalassiosira*
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37 *weissflogii*, and *Isochrysis galbana*, in order to assess the CFG impact on different
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39 phyla.
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2. Material and Methods

2.1 Culture devices

Four autotrophic microalgae were selected (Table 1). The choice was driven first by the desire of using a panel of species belonging to: 1) different phyla, 2) different biotopes (seawater vs. fresh water), 3) different industrial applications, and second, by the suitability of these species to be grown properly in photobioreactors within long term experiments. The culture vessels consisted of water-jacketed 2-liter cylinders connected to a circulating water bath that maintain constant temperature of $25\pm 0.1^{\circ}\text{C}$. Plexiglas lid, fitted with a toric seal, insured a hermetic closure of bioreactors. Glass tubes, passing through the lid, allow exchanges of fluids and gas, and sampling for analysis. Cultures were subject to continuous gentle stirring and bubbling with sterile-filtered air, which passed through a $0.2\text{-}\mu\text{m}$ Whatman filter and activated charcoal. The entire culture system and its analytical resources are detailed in Sciandra et al. (2000) and Stramski et al. (2002). For marine species, the growth medium was prepared using $0.2\text{-}\mu\text{m}$ Millipore filtered and autoclaved (110°C for 20min) seawater and nutrient enrichment according to f/2 formulation (Guillard and Ryther, 1962). For freshwater species, the culture medium was prepared from autoclaved (110°C for 20min) demineralized water, enriched with BG11 broth, trace metals, and vitamins according to Rippka et al. (1979). After cooling and sterile addition of nutrients, the medium was transferred to the culture vessels through a $0.22\text{-}\mu\text{m}$ sterile filter (Sartobran-300, Sartorius Stedim), using a peristaltic pump (Gilson 3). Flow rate was regularly controlled by weighing the inflowing medium. The cultures were grown under continuous illumination from two clusters of neon tubes, which provide a high output of radiations in the whole visible spectra (Bruyant et al., 2001). Photosynthetically active

1 radiation (PAR) was measured with a quantum scalar irradiance meter (QSL-100,
2
3 Biospherical Instruments) by immersing the spherical collector in the cultures.
4

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6 Measurements of PAR before and after additions of dust solution into the cultures (see
7
8 below) showed that light intensity and presumably light spectrum were not modified by
9
10 these additions. Inorganic carbon was provided to the cultures by controlled injections
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12 of CO₂, using a pH-stat approach (Sciandra et al., 2003). When the uptake of Dissolved
13
14 Inorganic Carbon (DIC) leads the pH to exceed a fixed value, pure CO₂ was bubbled
15
16 into the chemostats to lower the pH, using solenoid valves. The pH was measured at
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18 0.5s intervals using electrodes (Fisherbrand, gelled electrolyte) regularly calibrated.
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21 This regulation system enabled to keep a constant pH during the whole experiment. For
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23 the marine species, pH was maintained at 8.0±0.02, for which the DIC concentration is
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25 not limiting for photosynthesis. For the freshwater species, pH was maintained at
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27 7.5±0.04 as advised for BG-11 growth medium preparation (Rippka et al., 1979).
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35 2.2 Culture and biochemical analyses

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37 The mean diameter, number and total biovolume of microalgae were estimated from
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39 their size distribution measured daily with two particle counters (Hiac Royco - Pacific
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41 Scientific and Multisizer III - Beckman). All biochemical analyses were made in
42
43 triplicates. For each replicate, 5 ml of culture were filtered onto glass fiber filters
44
45 (Whatman GF/C, porosity 1.2µm) previously burned 4 hours at 450°C. All samples
46
47 were then stored at -20°C until analyses, except the filtered samples for elemental C and
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49 N analyses that were dried at 60°C. Particulate organic carbon (POC) and nitrogen
50
51 (PON) were analyzed with a Perkin-Elmer CHN analyzer. Chlorophyll, extracted with a
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53 mix of 90% acetone / dimethyl sulfoxide in the proportion 3:2 (v/v) (Shoaf and Lium,
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1 1976) was measured with a Turner 10-AU fluorimeter (exc. 436nm; em. 680nm),
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3 following Welschmeyer (1994). Proteins were extracted and solubilized by filter
4
5 sonication in a detergent buffer. The bulk proteins were measured from the absorbance
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7 measured at 750 nm with a spectrophotometer (Perkin-Elmer UV/VIS Lambda2), after a
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9 colorimetric reaction derived from Lowry et al. (1951), using the “Bio-Rad” detection
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11 kit (DC Protein Assay Kit II, ref 500-0112-MSDS). As the algae proteins do not give
12
13 exactly the same signal intensity as the standard (protein BSA bovine serum albumin),
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15 data are given in BSA equivalents. Carbohydrates were measured using the colorimetric
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17 method from Sun et al. (1984). After a treatment with phenol and sulfuric acid, samples
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19 were heated at 100°C, and absorbance measured between 480nm and 490nm (Perkin-
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21 Elmer UV/VIS Lambda2).
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30 2.3 Experimental design

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32 To compare the respective effects of gas and dust on the species *Dunaliella tertiolecta*,
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34 *Chlorella vulgaris*, *Thalassiosira weissflogii*, and *Isochrysis galbana*, four separate
35
36 experiments with two parallel cultures were carried out. For each experiment, the
37
38 control culture (C1) was submitted to standard, optimal growing conditions, whereas the
39
40 test culture (C2) was subsequently submitted to three treatments: 1) the same conditions
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42 as in the control culture C1, 2) bubbled with CFG, and 3) provided with cement industry
43
44 dust.
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49 The growth rate μ (d^{-1}) for a variable x in a culture renewed with the dilution rate D (d^{-1})
50
51 can be estimated from measurements x_1 and x_2 made at times t_1 and t_2 respectively:

$$52 \mu = D + \frac{\ln(x_2/x_1)}{t_2 - t_1}$$

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1 The cultures were systematically inoculated at low cell concentration within batch mode
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3 (no culture renewal) to verify that the maximum division rates were in agreement with
4
5 the values of the literature. It thus validated the optimality of the culture setups for each
6
7 species (culturing system, axenicity, medium, temperature and light conditions). Once
8
9 the algal culture reached a sufficient level of biomass, the dilution was started with a
10
11 rate equal to the maximum previously measured growth rate. Using this turbidostat
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13 mode, cultures were continuously renewed with fresh medium and maintained at steady
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15 state within non-limited growth conditions. During this stabilization phase, the dilution
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17 rate could be slightly adjusted to compensate any variations of the culture level.
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22 Gas test

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25 Once the cultures were stabilized, the pure CO₂ injected into the C2 culture was
26
27 replaced by a mixture composed with the major gases found in the emissions of a plant
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29 chosen for this study and stored in the same gas cylinder: N₂ (732 943 ppm), CO₂ (167
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31 772 ppm), NO (677 ppm), CO (568 ppm) and SO₂ (41 ppm). Oxygen (98 000 ppm) was
32
33 brought independently. C1 and C2 cultures were sampled for biochemical analyses at
34
35 the end of the stabilization phase, and after the gas treatment.
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40 Dust test

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42 The concentration of dust in the gas flowing out of the factory's chimney is 30 mg/Nm³.
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44 Considering the parameters of a classical production pond (1kg/m³ of biomass, uptake
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46 of 1.8kg of CO₂ per kg of biomass, half of the bubbled CO₂ being lost), assuming no
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48 dust storage within the pond (i.e. the same dilution rate than for the liquid phase), the
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50 final concentration of dust at equilibrium in the pond is 0.33mg/L.
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54 The first experiment with the dust was carried out on the species *Dunaliella tertiolecta*.

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57 Once stabilized with the standard medium, the culture was successively fed with a
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1 series of two media previously incubated with increasing concentrations of dust, and
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3 filtered. The two concentrations chosen for the tests were 20 and 40 times the estimated
4
5 real concentration, more precisely 6.8mg/L and 13.6mg/L.
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8 The second experiment was performed with much higher concentrations of dust. Dust
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10 addition was carried out in the cultures where CFG was tested, after a period where only
11
12 the artificial gas without dust was bubbled. After a first period with only gas injection,
13
14 100 mL of medium previously incubated with dust (11 g/L) and filtered, were added. It
15
16 results in a final concentration of 680mg/L, two thousand times higher than the
17
18 expected concentration in a real installation. This operation was repeated for 5 days.
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21 During this phase, the control culture C1 received the same volume of growth medium.
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24 C1 and C2 cultures were sampled for biochemical analyses at the end of the dust
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26 treatment.
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29 Dust analysis

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32 The X-Ray Diffraction analysis revealed the presence of four unreacted raw materials in
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34 the dust: Calcite CaCO_3 , Quartz SiO_2 , Kaolinite $\text{Al}_2\text{Si}_2\text{O}_5(\text{OH})_4$ and Muscovite

35
36 $(\text{K}_{0.82}\text{Na}_{0.18})(\text{Fe}_{0.03}\text{Al}_{1.97})(\text{AlSi}_3)\text{O}_{10}(\text{OH})_2$. Four media, prepared without dust and with
37
38 increasing dust incubations (6.8mg/L, 68mg/L and 680mg/L), were analyzed by atomic
39
40 emission spectrometry ICP – AES (Varian 720-ES). 5% of hydrochloric acid was added
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42 in the liquid sample before the measurement. The quantitative analyses were obtained
43
44 from a standard curve. Standards were measured every 10 samples to control the
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46 stability of the instrument. To validate the data, the error measured for the standards run
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48 must stay below 5% of relative error compared to theoretical values. Table 2 shows that
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50 among the detected elements, some increased with the dust concentration (SiO_2 and
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1 Al₂O₃), whereas others appeared with the dust addition but remained constant (Cu, Mn,
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3 Mo and Se).
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8 2.4 Statistical analysis of biochemical data set 9

10 Cell contents of nitrogen, chlorophyll a, proteins and carbohydrates were normalized by
11 cell carbon to make the comparison between treatments independent from culture
12 biomass. It follows that the result interpretation involves statistical analyses of ratios.
13 Because the different compounds were measured on independent triplicate samples, it is
14 not possible to calculate one single ratio by averaging the ratios of the three replicate.
15 Instead, by considering that measurement errors were normally distributed, the mean
16 and standard deviation of each compound concentration were computed, and the
17 parameters of the probability density distribution of the ratio of two normal random
18 variables were estimated (Hinkley, 1969). Assuming additionally that the normal
19 distribution of each compound concentration has a nearly vanishing density at zero, the
20 density of the ratio is:
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$$37 \delta_r(x) = \frac{\sigma_N^2 \mu_C + \sigma_C^2 \mu_N x}{\sqrt{2\pi}(\sigma_N^2 + \sigma_C^2 x^2)^{3/2}} \exp\left(\frac{-(\mu_N - \mu_C x)^2}{2(\sigma_N^2 + \sigma_C^2 x^2)}\right)$$

41 where σ_N^2 and μ_N are the variance and mean of the numerator, respectively, and σ_C^2
42 and μ_C the variance and mean of the denominator (carbon here, hence the C index). The
43 mean and variance of the ratios were estimated by computing the usual integrals of a
44 probability density function.
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52 Whereas the ratios measured during each of the 3 phases of the experiments
53 (stabilization, gas and dust treatments) could not be compared directly, the difference of
54 ratios between the control culture C1 and test culture C2 could be. Monte Carlo
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1 simulations of the error concentration measurements shows that the differences of the
2 ratios were normally distributed and could be therefore compared with a t-test, using
3 Welch's approximation for the degrees of freedom to account for possibly unequal
4 variances. The mean, variance, and sample size of each difference were computed from
5 the mean, variance, and sample sizes of the ratios with $E(X - Y) = E(X) - E(Y)$,
6 $\sigma^2(X - Y) = \sigma^2(X) + \sigma^2(Y)$, $n_{X-Y} = n_X + n_Y - 2$ (Zar, 1999). All computations were
7 done with the R software (R Development Core Team, 2011).
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22 **3. Results and discussion**

23 3.1 Effect of CFG on growth rate and biochemical composition of microalgae

24
25 The experiments showed that the CFG had noticeable effects neither on the growth rate,
26 nor on the biochemical composition of the four algal species tested in this study. One
27 example is given here, for the diatom *Thalassiosira weissflogii* (similar observations
28 were made for the three other species). Figure 1A displays that algal biomass increased
29 rapidly in both the control (C1) and test (C2) cultures, insuring that suitable growing
30 conditions were met for this species. On day 4, cell density expectedly started to
31 decrease as the dilution was switched on, but the growth rate remained unchanged
32 (turbidostat mode). After 1 week of CFG bubbling, the biomass levels were close in the
33 C1 and C2 cultures. Note that during the CFG treatment, the rate of variation of
34 *Thalassiosira weissflogii* was even slightly greater in C2 than in C1. Figure 2 also
35 shows that using CFG did not generate noticeable changes in the biochemical
36 composition of *T. Weissflogii*: nitrogen, protein or carbohydrate contents in the test
37 culture remained similar to those in the control culture fed with pure CO₂ (Fig. 2A, C,
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1 D), and the differences observed during the stabilization phase for the chlorophyll a
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3 content (Fig. 2B) are not modified after the gas test phase. Table 3 illustrates that the
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5 same conclusion applies to the other tested species. This comparison of the two cultures
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7 after the stabilization phase and after the CFG treatment, for the four species,
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9 demonstrates that the gas does not have any significant impact (Table 3).
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16 3.2 Effect of cement dust on growth rate and biochemical composition of microalgae

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18 The first experiment with the dust was carried out with concentrations 20 times and 40
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20 times higher than the nominal dust concentration in a standard installation. Figure 1B
21
22 shows that those concentrations (6.8mg/L and 13.6mg/L) had no harmful effect on
23
24 growth rate. Indeed, no modification of the growth rate was noticed for *Dunaliella*
25
26 *tertiolecta*: it was measured at $0.50 \pm 0.06 \text{ d}^{-1}$ during the stabilization phase, at $0.47 \pm$
27
28 0.02 d^{-1} when grown with 6.8mg/L of dust and $0.49 \pm 0.06 \text{ d}^{-1}$ with 13.6mg/L of dust.
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30 Since there was no noticeable response to dust addition, a dust shock was applied in a
31
32 second experiment. The dust concentration was set to two thousand times the one
33
34 expected in a CFG treating pond. As shown by the arrow II in Figure 1A, the addition of
35
36 concentrated dust extracts induced an immediate decrease of the biomass in the culture.
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38 And this has been observed for the four cultivated microalgae: the growth rate
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40 decreased the day after the first injection, except for *Isochrysis galbana*, for which it
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42 took 3 days before any effect appeared. Nevertheless, this species showed the strongest
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44 reaction to the dust: its growth rate became even negative, reaching -1.2d^{-1} , indicating
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46 that the algae not only stopped dividing but were also dying. It is worth noting that this
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48 toxic effect was observed with dust concentrations 2000 times higher (i.e. 680mg/L)
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50 than the expected concentration in a real installation.
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1 The same biochemical analyses than for the CFG treatment were carried out on the
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3 cultures contaminated with 680 mg/L of dust. Table 3 shows that the introduction of
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5 concentrated dust extracts in C2 caused a significant difference on the set of measured
6
7 ratios. Figure 3 details these effects for *Thalassiosira weissflogii*: the N/C ratio and the
8
9 protein content both increased (Fig. 3A, C) whereas the chlorophyll as well as the
10
11 carbohydrates decreased (fig 3B, D).

12
13 Table 3 shows the same variations for almost all the analyzed compounds of the four
14
15 species. The N/C changes were consistent with the proteins/C changes, as this result
16
17 supports the fact that a large part of the cellular N is devoted to protein synthesis. The
18
19 raise in nitrogen and protein content observed after the dust shock reveals that the
20
21 cellular machinery drives even more of the nitrogen pool toward protein synthesis,
22
23 including probably repairing or detoxification proteins, to the detriment of pigments
24
25 synthesis as shown by the decrease of the chlorophyll cell content. Similarly,
26
27 chlorophyll and carbohydrates ratios show parallel reductions in the culture after the
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29 injection of the dust extracts. At constant temperature and constant light, the chlorophyll
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31 cell content is the main regulator of the photosynthetic activity. This study shows that
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33 this regulation has a double impact on carbohydrates, as the primary product of the
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35 photosynthesis but also as an energy source supply. Thus, in case of deficient
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37 photosynthesis, the carbohydrates are produced with a poorer yield and rapidly breathed
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39 and degraded to compensate for the insufficient energetic provision of the cellular
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41 metabolic machinery. It has to be noted that the decrease of the pigment synthesis was
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43 visible during the terminal phase of the dust-treated cultures, because the microalgae
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45 bleached.
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3.3 Dust analysis

As shown in Figure 1B, realistic dust concentrations in the medium have no impact on the cell growth. But when the dust concentration rises, some toxic effect appears and can even be lethal (Figure 1A), which means that the cement dust probably contains at least one compound which becomes inhibiting for growth.

Table 2 shows that among the compounds detected in the culture medium, the concentration of six of them increased with the introduction of dust in the water. As the toxic effect is only seen with high dust content, inhibition is probably due to some elements, which concentration increase with the dust concentration. Both compounds Al_2O_3 and SiO_2 , have been reported to inhibit growth: aluminum oxide has shown a lethal effect on nematodes (Wang et al., 2009) and on bacteria (Jiang et al., 2009), and silicon dioxide has shown toxicity towards bacteria and *Daphnia* (Jiang et al., 2009). In this study, Al_2O_3 , SiO_2 , and/or possibly an undetected compound are responsible, if highly concentrated, of a metabolic disturbance of all the tested species of microalgae. This metabolic disturbance, shown by a modified intracellular N/C ratio, leads to a growth stop that may be related to the strong decrease of Chl a. This may indicate a drastic reduction of the photosynthetic activity in the cultures. It is likely that this blocking of synthesis is not limited to the photosynthetic apparatus but also concerns a large part of the cellular material. Thus, the loss of pigmentation seen on the algae is probably one of the physiologic consequences of the poisoning with the dust extract, among many others, altogether driving to the cell division stop.

3.3 Potential temperature effect of CFG from a real plant

Finally, only the chemical impact of CFG was tested through the effect of the considered compounds in the gas or in the dust. However, using industrial CFG will also lead to the injection of a hot gas in the microalgal culture medium. As a consequence, an increase of temperature will be expected in the bioreactor. As shown in Bernard and Rémond, (2012), such temperature raise can benefit to the microalgae during cold period, where temperature can reduce growth, but it may have deleterious effects during the warm seasons, where inhibitory or even lethal temperatures could be reached. Adaptation mechanisms in industrial plants fed with hot CFG may however lead to the selection and development of strains which are tolerant to higher temperatures (Ras et al. 2013).

4. Conclusions

This study shows that both the outflow gas and the dust produced by a cement plant are tolerated by four species of microalgae, even though the dust can release compounds inhibiting the microalgae production at concentrations much higher than the ones that should be reached in a real case.

However, these results have to be validated by experiments carried out with the real CFG including dust emitted by a cement industry plant. Such a study would also highlight a possible effect due to a temporal variability of the gas composition or of its dust content.

1 **Acknowledgments**
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5
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TABLES

| Species | Taxonomic Group | Original Biotope | Potential application | Reference |
|----------------------------------|-----------------------------|-------------------|--|---|
| <i>Dunaliella tertiolecta</i> | Chlorophyta | Marine, estuarine | Mariculture Lipid production | (Jimmy et al., 2003) (Minowa et al., 1995) |
| <i>Chlorella vulgaris</i> | Chlorophyta | Freshwater | Freshwater aquaculture Lipid production | (Ashraf et al., 2010) (Sasi et al., 2011) |
| <i>Thalassiosira weissflogii</i> | Bacillariophyta (Diatom) | Marine | Mariculture | (Isari and Saiz, 2011) |
| <i>Isochrysis galbana</i> | Haptophyta | Marine | Mariculture Lipid production | (Ferreira et al., 2008) (Lee et al., 2011) |

Table 1: Autotrophic phytoplankton species tested.

| Sample | medium | 20x dust | 200x dust | 2000x dust |
|---------------------------------------|---------|----------|-----------|------------|
| As (mg/L) | 0.01 | 0.01 | 0.01 | 0.01 |
| CaO (mg/L) | 658 | 645 | 644 | 634 |
| Cd (mg/L) | < 0.005 | < 0.005 | < 0.005 | 0.01 |
| Co (mg/L) | < 0.005 | < 0.005 | < 0.005 | 0.01 |
| Cr (mg/L) | < 0.005 | < 0.005 | < 0.005 | < 0.005 |
| Cu (mg/L) | < 0.005 | 0.01 | 0.01 | 0.01 |
| Hg (mg/L) | 0.01 | 0.01 | < 0.01 | 0.01 |
| K ₂ O (mg/L) | 580 | 569 | 567 | 559 |
| MgO (mg/L) | 2 430 | 2 250 | 2 340 | 2 290 |
| Na ₂ O (mg/L) | 15 900 | 15 400 | 15 900 | 15 600 |
| Ni (mg/L) | < 0.005 | < 0.005 | < 0.005 | < 0.005 |
| P (mg/L) | 1.23 | 1.23 | 1.06 | 1.04 |
| Pb (mg/L) | 0.01 | 0.01 | 0.02 | 0.01 |
| Sb (mg/L) | < 0.02 | < 0.02 | < 0.02 | < 0.02 |
| SO ₃ (mg/L) | 2540 | 2510 | 2500 | 2460 |
| Te (mg/L) | 0.01 | < 0.005 | < 0.005 | < 0.005 |
| Ti (mg/L) | < 0.005 | < 0.005 | < 0.005 | < 0.005 |
| V (mg/L) | < 0.005 | < 0.005 | < 0.005 | < 0.005 |
| Zn (mg/L) | 0.01 | 0.02 | 0.01 | 0.01 |
| Fe ₂ O ₃ (mg/L) | 0.13 | 0.13 | 0.13 | 0.14 |
| Mn (mg/L) | 0.03 | 0.06 | 0.06 | 0.06 |
| Mo (mg/L) | 0.01 | 0.02 | 0.02 | 0.02 |
| Se (mg/L) | 0.02 | 0.05 | 0.05 | 0.04 |
| Al ₂ O ₃ (mg/L) | < 0.04 | < 0.04 | 0.2 | 1.1 |
| SiO ₂ (mg/L) | < 0.04 | < 0.04 | 0.17 | 0.85 |

Table 2: Elements and their concentrations (mg/L) measured in culture medium incubated with no dust and with 20x, 200x and 2000x (6.8mg/L, 68mg/L and 680mg/L) the expected dust content of the cement exhausts. Some concentrations increased with the addition of dust, regardless of the dust amount (light grey) or proportional to it (dark grey).

| Compound / C | Species | C2 – C1 Stabilization | C2 – C1 Cement gas | C2 – C1 Cement dust | t 1 | Degree of freedom 1 | p-value 1 | t 2 | Degree of freedom 2 | p-value 2 |
|---------------|----------------------------------|--------------------------|--------------------------|---------------------------|------|------------------------|-----------|-------|------------------------|-----------|
| Nitrogen | <i>Chlorella vulgaris</i> | -0.001 | 0.017 | 0.146 | 4.51 | 2.54 | 0.029 | 23.10 | 2.81 | 0.0003 |
| | <i>Dunaliella tertiolecta</i> | -0.012 | -0.013 | 0.003 | 0.06 | 2.05 | 0.959 | 0.69 | 2.81 | 0.5424 |
| | <i>Isochrysis galbana</i> | -0.037 | NA | -0.017 | NA | NA | NA | 1.01 | 3.00 | 0.3852 |
| | <i>Thalassiosira weissflogii</i> | 0.018 | 0.001 | 0.145 | 1.84 | 2.35 | 0.188 | 7.38 | 1.78 | 0.0244 |
| Chlorophyll a | <i>Chlorella vulgaris</i> | -2.413 | NA | -7.817 | NA | NA | NA | 5.54 | 1.66 | 0.0460 |
| | <i>Dunaliella tertiolecta</i> | -0.157 | -0.356 | -9.647 | 0.19 | 2.93 | 0.860 | 9.72 | 2.82 | 0.0030 |
| | <i>Isochrysis galbana</i> | -0.282 | NA | NA | NA | NA | NA | NA | NA | NA |
| | <i>Thalassiosira weissflogii</i> | -1.360 | -2.669 | -4.407 | 2.78 | 2.99 | 0.069 | 7.32 | 2.73 | 0.0072 |
| Proteins | <i>Chlorella vulgaris</i> | -3.394 | -0.707 | 11.846 | 2.14 | 1.87 | 0.174 | 2.17 | 1.05 | 0.2660 |
| | <i>Dunaliella tertiolecta</i> | -0.337 | -0.524 | 1.313 | 0.31 | 2.67 | 0.777 | 2.78 | 4.00 | 0.0500 |
| | <i>Isochrysis galbana</i> | 0.073 | NA | 2.753 | NA | NA | NA | 3.41 | 3.44 | 0.0342 |
| | <i>Thalassiosira weissflogii</i> | 0.484 | -0.010 | 3.668 | 2.98 | 2.50 | 0.074 | 6.95 | 1.13 | 0.0728 |
| Carbohydrates | <i>Chlorella vulgaris</i> | 0.042 | 0.152 | -0.222 | 3.67 | 2.40 | 0.051 | 8.32 | 2.63 | 0.0059 |
| | <i>Dunaliella tertiolecta</i> | -0.058 | -0.078 | 0.096 | 0.46 | 2.09 | 0.691 | 3.14 | 3.19 | 0.0477 |
| | <i>Isochrysis galbana</i> | 0.043 | NA | -0.676 | NA | NA | NA | 13.11 | 3.64 | 0.0003 |
| | <i>Thalassiosira weissflogii</i> | -0.031 | 0.031 | -0.345 | 0.69 | 2.00 | 0.560 | 4.34 | 2.70 | 0.0278 |

Table 3: Differences between the control and the test cultures for intracellular compounds normalized by carbon. Computations were made during the stabilization phase, after bubbling the CFG and after the addition of the cement-dust. The t-test, using Welch's approximation for the degrees of freedom, checks for a significant difference between two states: 1. between stabilization and gas test; 2. between stabilization and dust test. In grey, significant differences (p-value ≤ 0.05).

Figure captions

Figure 1: Evolution of two species treated with CFG and dust, in turbidostat photobioreactors. A. Biovolume and dilution rate for *Thalassiosira weissflogii*. Arrows indicate for the test culture C2 (I) when the pure CO₂ was replaced by CFG, and (II) when dust was added. Note that at day 5, the dilution was progressively increased in the two photobioreactors to reduce the levels of biomasses, and the risk of insufficient illumination due to self-shading. B. Growth rate of *Dunaliella tertiolecta*. The arrows indicate when the renewal medium was changed for a medium contaminated with an increasing dust concentration: 6.8mg/L and 13.6mg/L.

Figure 2: Comparison of the biochemical composition of *Thalassiosira weissflogii* grown in control culture C1 (pure CO₂) and test culture C2 (cement gas). A: nitrogen; B: chlorophyll a; C: protein; D: carbohydrate. Cell compounds are normalized by cell carbon.

Figure 3: Comparison of the biochemical composition of *Thalassiosira weissflogii* grown in turbidostat where C1 (in black) is the control culture and C2 (in grey) the test culture. The test culture was submitted to the dust impact (680mg/L). A: nitrogen; B: chlorophyll a; C: proteins; D: carbohydrates. Cell compounds are normalized by cell carbon.

Figure 1

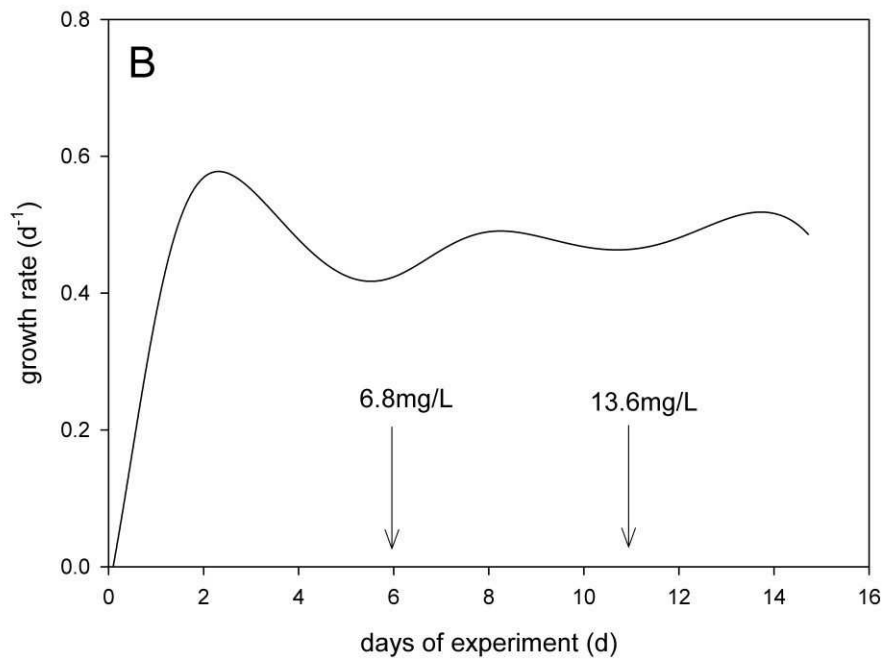
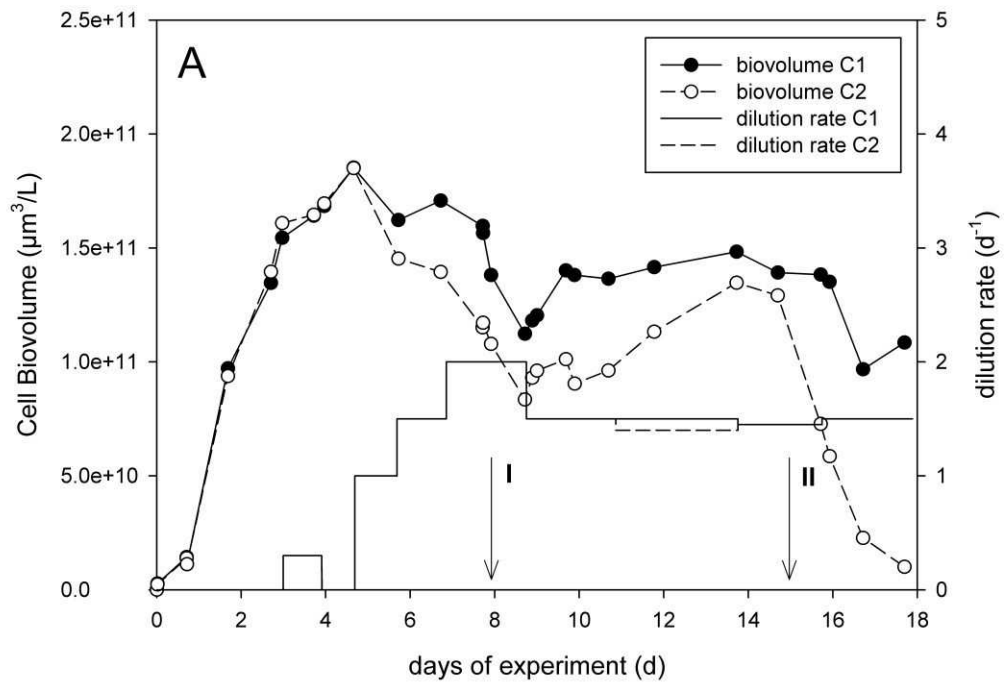


Figure 2

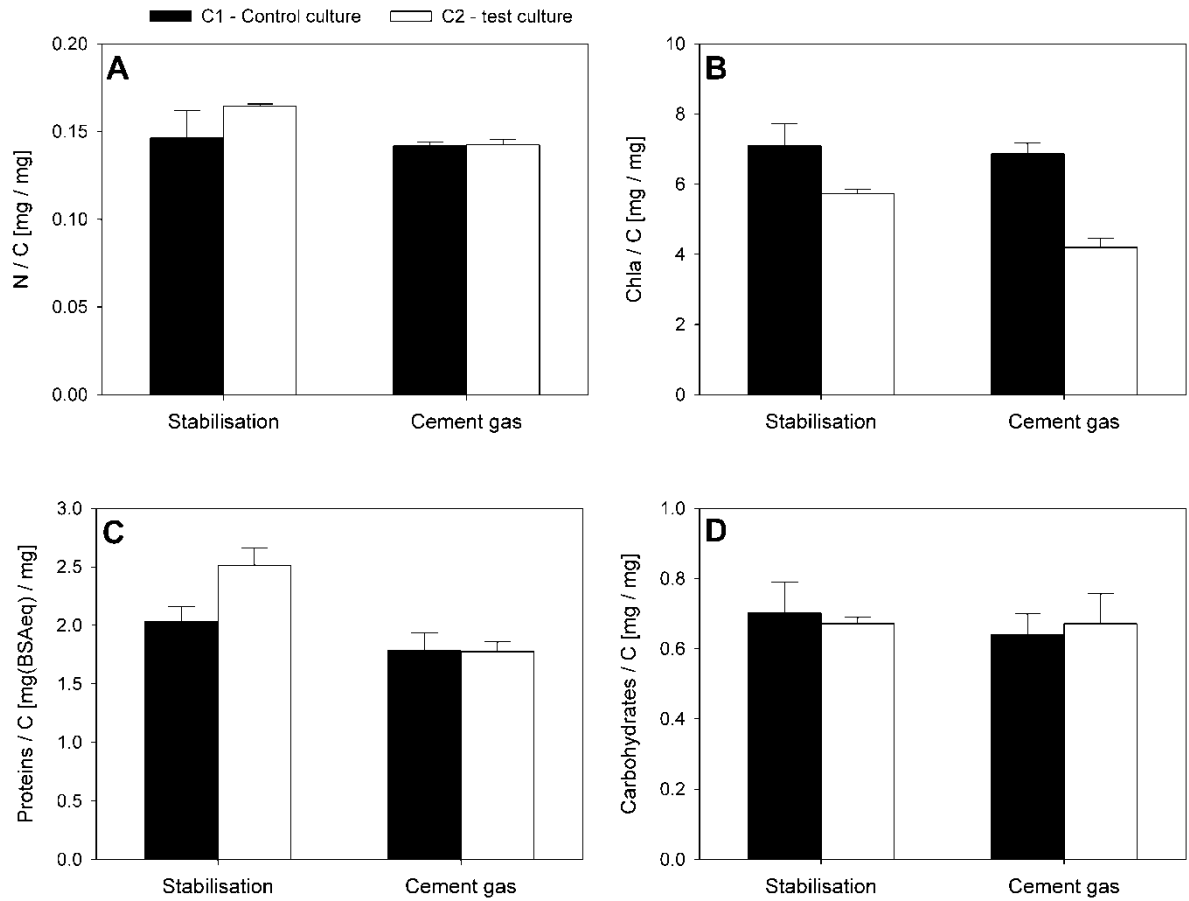


Figure 3

