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Nonlinear Model Predictive Control of a Wastewater Treatment Process Fitted with a Submerged Membrane Bioreactor

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Abstract: Submerged membrane bioreactors are increasingly applied for wastewater treatment but requires a tight control of the membrane fouling so as to ensure safe and efficient operation. The objective of this paper is to design a nonlinear model predictive control to minimize the irreversible resistance while keeping the trans-membrane pressure, which is a good indicator of membrane fouling, at an acceptable level. To this end, the manipulated variables are the permeate flow and the air scouring flow, which allows the material layer formed on the membrane (in short the “cake”) to be detached. The NMPC structure is tested in simulation considering a detailed simulator as the reference process, and a reduced-order model as the predictor. The results show that the process can be regulated until the irreversible resistance takes the main role in the fouling resistance. When this state is reached, a chemical cleaning is required, or a larger trans-membrane pressure has to be accommodated.

Keywords: process control; optimization; mathematical modeling; membrane bioreactor;

1. INTRODUCTION

Submerged membrane bioreactors (sMBRs) are a relatively new technology for wastewater treatment. Their main advantages are related to the outstanding water quality, the solid effluent concentration, the separation between solid retention time (SRT) and hydraulic retention time (HRT) and the smaller process footprint (Cicek, 2003; Bella et al., 2008; Sarioglu et al., 2009). However, one of the main drawbacks of this technology is the membrane fouling that hampers the efficiency of the process (Le-Clach et al., 2006; Zarragoita-González et al., 2008).

Nowadays, the operation of an sMBR plant is controlled by splitting it in two distinct parts: (i) the filtration efficiency control; (ii) the biological degradation process. In this study, a simple model integrating both physical and biological parts is implemented. The macroscopic model structure, characterized by a modest size, allows the application of a nonlinear model predictive control (NMPC) that has been used in industrial process control with an impressive success rate in the last decades (Kouvaritakis and Cannon, 2001). In the present case, NMPC can be used to act on the irreversible fouling resistance of the membrane while maintaining the trans-membrane pressure (*TMP*) at an acceptable level using the combination of permeate flow and air scouring flow (or air cross-flow).

This paper is organized as follows. In Section 2, a detailed model of an sMBR is presented along with the reduced-order dynamic model. A nonlinear model predictive controller is designed in Section 3 while Section 4 discusses

the numerical results. Finally, Section 5 draws some conclusions and outlines possible future investigation.

2. sMBR MODELS

A schematic view of an sMBR is presented in Figure (1). The following manipulated variables are usually available: the permeate flow Q_{out} [m^3/d], the waste flow Q_w [m^3/d], the air cross-flow J_{air} [m^3/m^2d], as well as the input concentrations of biomass X_{in} and substrate S_{in} and the trans-membrane pressure *TMP* [*mbar*].

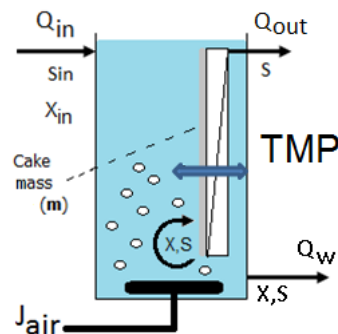


Fig. 1. Schematic representation of a submerged membrane bioreactor (sMBR).

2.1 Integrated Models

Many single process models have been developed for sMBRs. On the one hand, the biological aspects are usually

based on the activated sludge model (ASM) framework (Henze et al., 2000), while dedicated models have been proposed to describe the membrane fouling mechanism. However, these processes are strongly linked and an integrated model is needed (Mannina et al., 2011).

Naessens et al. (2012) point out the importance of developing an integrated model and the risk of using these separate models for optimization of the entire system, since optimal conditions for one process may not at all be optimal for another process (e.g. optimizing the air cross flow can modify biomass properties resulting in a faster/slower degradation of the substrate).

Integrated sMBR models have been proposed and applied for the first time by Lee et al. (2002) and Wintgens et al. (2003). The former presented an ASM1-SMP model (activated sludge model No.1 with soluble microbial products, which are free in mixed liquor) and the latter an ASM3-EPS model (activated sludge model No.3 with extracellular polymeric substances that are biopolymers attached on the microorganisms). Several other models were proposed afterwards, as for instance Li and Wang (2006), Zarragoita-González et al. (2008) and Bella et al. (2008). Usually, these models have a large number of parameters, as evidenced by the model proposed by Mannina et al. (2011) that includes 45 parameters. In this same study, a sensitivity analysis showed that only around 30% of the parameters are crucial to process dynamics emulation. Instead of considering a detailed model, it is therefore more appropriate to develop a simplified integrated model for control purposes. This will be dealt with in the next subsection.

The biological sub-model proposed by Mannina et al. (2011) is a modified version of the well-known ASM1 (Henze et al., 2000), which takes the influence of SMPs into account. In short, the model uses Monod-type kinetics for the degradation of the different substrates and mass balance equations for the different substrate modeling biomass growth, biomass decay, ammonia and carbon removal processes. The filtration sub-model is an improved version of the model proposed by Bella et al. (2008). This model is a resistance in series model with R_{total} modeled as follows:

$$R_{total} = R_m + \underbrace{R_p}_{R_{irr}} + \underbrace{R_{sc} + R_{dc}}_{R_{rev}} \quad (1)$$

where R_m is the intrinsic membrane resistance, R_{irr} is the irreversible resistance, which can only be removed by chemical cleaning while R_{rev} denotes the reversible resistance that is affected by the air cross-flow.

The specific pore-blocking resistance R_p is proportional to the amount of permeate produced and is computed through the specific pore fouling resistance (r_p) and in terms of the filtrate volume.

$$R_p = r_p \sum J t_f \quad (2)$$

J [m^3/m^2d] is the filtration flux, t_f is the duration of the filtration period. The stable sludge cake resistance R_{sc} and the dynamic sludge cake resistance R_{dc} are presented in equations (3a) and (3b).

$$R_{sc} = r_{sc} \cdot M_{sc} \quad (3a)$$

$$R_{dc} = r_{dc} \cdot M_{dc} \quad (3b)$$

These expressions include M_{sc} [kg/m^2] that denotes the stable sludge cake mass and M_{dc} [kg/m^2] the dynamic sludge cake mass onto membrane surface.

$$\begin{cases} \frac{dM_{sc}}{dt} = \frac{24C_{ss}J^2}{24J + C_d d_p G} - \frac{\beta_b(1-\alpha)GM_{sc}^2}{\gamma_b V_f t + M_{sc}} \\ \frac{dM_{dc}}{dt} = \frac{-\beta_b(1-\alpha)GM_{dc}^2}{\gamma_b V_f t + M_{dc}} \end{cases} \quad (4a)$$

$$\quad (4b)$$

where C_{ss} [kg/m^3] is the sludge concentration, C_d is the coefficient of the drag and lift force, d_p [m] is the particle size, β_b is the erosion rate coefficient of the dynamic sludge film, α is the stickiness of the biomass particle, γ_b [kg/m^3s] is the compression coefficient for the dynamic sludge film, $V_f = J t_f$ [m^3/m^2] is water production within a filtration period of an operation cycle, t [d] is time and G [s^{-1}] is the shear intensity

$$G = \sqrt{\frac{\rho_s \cdot g \cdot Q_a}{\mu_s}} \quad (5)$$

where ρ_s and μ_s are the density and viscosity, respectively, of the sludge mixture, Q_a is the air cross-flow and g is the gravitational constant.

2.2 Simplified Integrated Model

In a previous work (Pimentel et al., 2014), the simplified model (6) is presented and validated by comparison with a more complex biological and filtration model.

$$\begin{cases} \frac{d\beta}{dt} = \gamma\beta \end{cases} \quad (6a)$$

$$\begin{cases} \frac{dS}{dt} = -\frac{1}{Y}\mu(S)X + \frac{Q_{in}}{V}(S_{in} - S) \end{cases} \quad (6b)$$

$$\begin{cases} \frac{dX}{dt} = \left(\mu(S) - \frac{Q_w}{V}\right)X + \frac{Q_{in}}{V}X_{in} - \frac{Q_{out}}{V}X + \frac{J_{air}}{V}\mu_{air}(m)m \end{cases} \quad (6c)$$

$$\begin{cases} \frac{dm}{dt} = Q_{out}X - J_{air}\mu_{air}(m)m \end{cases} \quad (6d)$$

$$\text{with } \mu(S) = \mu_{S,max} \frac{S}{K_S + S}, \quad \mu_{air}(m) = \beta \frac{m}{K_{air} + m}$$

The membrane filtration is modeled by equations (6a) and (6d). These equations represent the sludge cake dynamic on the membrane surface. The long-term sludge cake evolution β is a key factor of the model and represents the ease (or difficulty) of detaching the sludge cake from the membrane by air scouring, influenced by the air cross-flow J_{air} . Considering a process with constant permeate flow ($Q_{out} \approx \text{constant}$), the capacity of J_{air} to detach the sludge cake decreases with time, due to the drag force on the solid particles, which results in a decay behavior of β (difficulty of detachment), and thus γ [d^{-1}] is a negative constant. It must be noted that if the process has constant trans-membrane pressure ($TMP \approx \text{constant}$), the permeate flow decreases with time. Hence, β increases, and γ is positive, therefore the efficiency of J_{air} increases as a consequence of the loss of the drag force of the membrane to the particle deposition. However, in this case, the model should include a term limiting the growth of β

to a practical maximum. Depending on the process setup (amplitude of permeate, waste and air flow, bulk concentration, process relaxation and filtration cycles), the value of γ changes. Based on the observation of experimental data, it can be concluded that this phenomenon has a slow behavior (Merlo et al., 2000), thus γ has a small value. The state vector includes the long-term sludge cake mass evolution β [m^{-1}] with $\beta(0) = \beta_0 > 0$ and the cake mass m [g] with $m(0) = m_0 > 0$. Both states are positive and bounded if $\gamma < 0$; $\underline{Q}_{out} \leq Q_{out} \leq \overline{Q}_{out}$ is the permeate flow and $\underline{J}_{air} \leq J_{air} \leq \overline{J}_{air}$ is the air cross-flow.

The sludge cake mass dynamic (6d) is divided in two terms. The first term represents the attachment of suspended particles on the membrane surface, ruled by the effluent flow rate Q_{out} and suspended solids bulk concentration X . The second term represents the sludge cake detachment proportional to air cross-flow, governed by J_{air} and also by the sludge cake mass m and $K_{air}[g]$, the half-saturation coefficient.

The biological activity is described using a simple chemostat reactor (Smith and Waltman, 1995) extended to an sMBR, involving one biomass growing on a limiting substrate. It is important to note that this simple biological model structure can be easily extended to more than one biological reaction (see, for instance, Dochain and Vanrolleghem (2001)).

Equation (6b) represents the consumption of the substrate by the free biomass, ruled by a Monod law $\mu(S) = \mu_{S,max} \frac{S}{K_S+S}$ and the transportation of incoming and outgoing substrate through the tank. Note that the substrate is not affected by the membrane, keeping in mind that only solid matter are retained.

Equation (6c) shows that there is an interaction between the suspended solid matter and sludge cake mass build-up. The first part of the equation represents the growth of the free biomass that consumes the substrate. Material transportation involves the cake attachment $\frac{-Q_{out}X}{V}$ and detachment and the instantaneous “conversion” in suspended solids due to the air cross-flow $+\frac{J_{air}}{V}\mu_{air}(m)m$. The free particle matter is transformed in sludge cake mass and vice-versa depending on the process input values. The waste flow is represented by Q_w and the influent is defined as $Q_{in} = Q_w + Q_{out}$. The biological time scale is governed by the consumption rate of substrate and, consequently, the growth of biomass. This rate is represented by a Monod law equation ($\mu(S)$) and is normally measured in days.

Usually, the sludge cake mass cannot be measured due to the lack of reliable sensors (Dalmau et al., 2013). Thus, the trans-membrane pressure is used to indirectly control the sludge cake mass build-up, according to the following equation:

$$TMP = Q_{out}\eta R_{total}. \quad (7)$$

Q_{out} is the permeate pump flow selected by the operator (or controller) and η [$mbar \cdot d$] is the apparent viscosity. The total fouling resistance, $R_{total,s}$ [m^{-1}], is modeled by

$$R_{total,s} = R_m + R_{cake} + \delta_R, \quad (8)$$

where R_m [m^{-1}] is the intrinsic resistance (assumed constant) and δ_R is used to represent the total resistance disturbance, resulting from pore-blocking, biofilm, concentra-

tion polarization and scaling. R_{cake} is the cake resistance and, as previously reported (Lee et al., 2002; Khan et al., 2009), it is the most important term in the fouling build-up. Since R_m is proportionally small, the total resistance can thus be modeled as the cake resistance:

$$R_{cake} = \rho \frac{m + m_0}{A}, \quad (9)$$

where ρ [$m \cdot g^{-1}$] is the specific cake resistance, m_0 [g] is the initial cake mass, m [g] is the cake mass and A is the membrane area.

This simplified model allows the use of advanced control theory such as NMPC and has also been validated with real data from a pilot plant with data set at 30 days long, reaching an accuracy correlation coefficient of $R^2 = 0.95$ (Pimentel et al., 2015). These results encourage us to cast the model in an NMPC optimization framework, but before, the controllability study of the model is achieved.

2.3 Controllability Study of the Simplified sMBR Model

The study of controllability is important in order to understand in which way the process behavior can be influenced through certain inputs. According to Slotine and Li (1991), one of the most used mathematical tools for nonlinear systems is the *Lie Brackets*, briefly presented in the following.

Assuming Q_{out} and J_{air} are the manipulated variables and rewriting system (6) in the following form

$$\dot{\mathbf{x}} = \mathbf{f}(\mathbf{x}) + \mathbf{g}(\mathbf{x})u \quad (10)$$

Definition 2.1. Let \mathbf{f} and \mathbf{g} be two vector fields on \mathbb{R}^n . The *Lie Brackets* of \mathbf{f} and \mathbf{g} is a third vector field defined by

$$[\mathbf{f}, \mathbf{g}] = \nabla \mathbf{g} \mathbf{f} - \nabla \mathbf{f} \mathbf{g} \quad (11)$$

It can be defined as $(ad_f^1) \equiv [f, g]$ where “*ad*” means “*adjoint*”.

Theorem 2.1. The system defined by:

$$\dot{x} = f(x) + \sum_{i=1}^m g_i(x)u_i \quad (12)$$

is locally accessible at about x_0 if the accessibility distribution C spans an n space, where n is the rank of x and C is defined as follows:

$$C = [g_1, g_2, \dots, g_m, [g_i, g_j], \dots, [ad_{g_i}^k, g_j], \dots, [f, g_i], \dots, [ad_f^k, g_i], \dots]$$

The system is therefore controllable.

Applying the theorem 2.1 and considering Q_{out} and J_{air} as process actuators the system is controllable.

3. NMPC-sMBR PROCESS CONTROL

The main motivation behind the development of a simple dynamic model is the potential of applying advanced model-based control as NMPC. The advantage of this control technique is its ability to handle model nonlinearity and various types of constraints on the actuators and state variables (Santos et al., 2012).

NMPC uses a model to predict the trajectory of the system on a prediction horizon and computes an optimal control

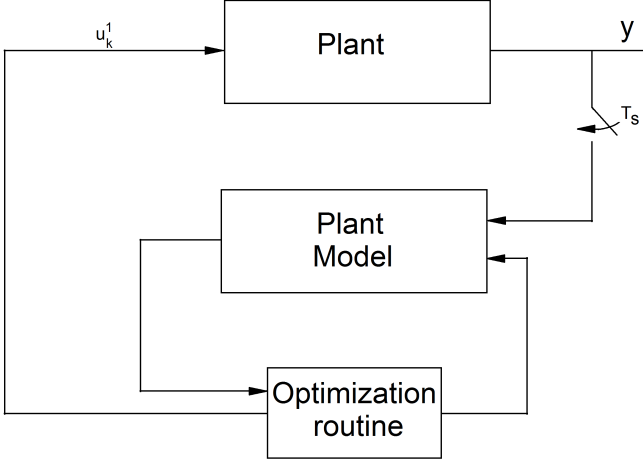


Fig. 2. NMPC-Scheme

sequence on a control horizon (Allgöwer et al., 2004). The first important element is therefore a nonlinear model in the form:

$$\dot{x} = f(x(t), u(t)), \quad x(0) = x_0, \quad (13)$$

together with constraints in the form $u(t) \in \mathbf{U}$, $\forall t \geq 0$, $x(t) \in \mathbf{X}$, $\forall t \geq 0$ where $x(t) \in \mathbb{R}^n$ and $u(t) \in \mathbb{R}^m$ are the vector of states and inputs, respectively. The sets \mathbf{U} and \mathbf{X} are compact and can be represented by $\mathbf{U} := u \in \mathbb{R}^m | u_{min} \leq u \leq u_{max}$, and $\mathbf{X} := x \in \mathbb{R}^n | x_{min} \leq x \leq x_{max}$ with the constant vector u_{min} , u_{max} and x_{min} , x_{max} .

The NMPC control moves are usually the results of a finite horizon open-loop optimal control problem, which is solved at every sampling instant. In generic notation, the NMPC problem can be expressed as:

$$\min_{\phi_u(\cdot)} J_{NMPC}(x(t), \phi_u(\cdot))$$

$$\text{s.t. } \dot{\phi}_x(\tau) = f(\phi_x(\tau), \phi_u(\tau)), \phi_x(t) = x(t), \quad (14a)$$

$$\phi_u(\tau) = \phi_u(t + T_c), \forall \tau \in [t + T_c, t + T_p], \quad (14b)$$

with the cost function

$$J_{NMPC}(x(t), \phi_u(\cdot)) := \int_t^{t+T_p} F(\phi_x(\tau), \phi_u(\tau)) d\tau;$$

where $\phi_u(\tau) \in \mathbf{U}$, $\forall \tau \in [t, t + T_c]$, $\phi_x(\tau) \in \mathbf{X}$, $\forall \tau \in [t, t + T_p]$, T_p and T_c are the prediction and control horizon with $T_c \leq T_p$. $\phi_x(\cdot)$ denotes the new value of the state $x(\cdot)$ computed by the closed loop equation $\dot{\phi}_x$ using the new input value ϕ_u found by the optimization problem for each instant over the moving finite horizon T_c (see figure 2).

The cost function, equation (15), is chosen based on the process desired performance and the first choice for the cost function is often the quadratic function. Positive weighting matrices (Ω_1 and Ω_2) can also be included in the cost function:

Table 1. Input concentrations of the sMBR and physical model parameters

| Compound | Units | Value |
|------------|-------------------------|----------|
| S_I | [gCOD m ⁻³] | 30.00 |
| S_S | [gCOD m ⁻³] | 0.77 |
| X_I | [gCOD m ⁻³] | 3554.43 |
| X_S | [gCOD m ⁻³] | 59.35 |
| X_{BH} | [gCOD m ⁻³] | 3572.44 |
| X_{BA} | [gCOD m ⁻³] | 311.33 |
| X_P | [gCOD m ⁻³] | 2373.11 |
| S_O | [g m ⁻³] | 2.19 |
| S_{NO} | [gN m ⁻³] | 11.54 |
| S_{NH} | [gN m ⁻³] | 0.33 |
| S_{ND} | [gN m ⁻³] | 0.63 |
| X_{ND} | [gN m ⁻³] | 4.40 |
| V | [m ³] | 0.19 |
| A | [m ²] | 0.93 |
| r_{sc} | [m kg ⁻¹] | 1.0e15 |
| μ | [Pa s] | 0.001 |
| R_m | [m ⁻¹] | 1e11 |
| γ_b | [kg/(m ³ s)] | 2.5e - 5 |
| β_b | [-] | 3.5e - 4 |
| α | [-] | 0.5 |
| d_p | [m] | 1e - 6 |
| C_d | [-] | 1 |
| K_1 | [-] | 4e - 6 |
| ρ_s | [kg/m ³] | 1000 |
| g | [m/s ²] | 9.81 |
| r_p | [m ⁻²] | 1.4e14 |

$$F(x, u) = (x - x_{ref})^T \Omega_1 (x - x_{ref}) + (u - u_{ref})^T \Omega_2 (u - u_{ref}). \quad (15)$$

where x_{ref} and u_{ref} are the desired reference of a state and an input, respectively.

4. SIMULATION RESULTS

Both models, the descriptive model from Mannina et al. (2011) and the simplified model, equation (6), are implemented in the *Matlab* environment. The biological process inputs and the descriptive model parameters can be found in Table 1.

First, the parameters of the simplified model are identified based on some prior experiments (see Pimentel et al. (2014) for the details of the parameter estimation procedure, which is based on a time-scale separation). The identified parameters are presented in Table 2.

Table 2. Parameter Calibration

| Parameters | Values |
|----------------|-------------------------|
| K_{air} [g] | 9.3367×10^6 |
| ρ [m/g] | 2.0229×10^{10} |
| m_0 [g] | 4.4869 |
| γ [day] | 0.0194 |
| Y [-] | 1.8558 |
| $\mu_{S,max}$ | 0.0781 |

Following the model calibration, the NMPC methodology is applied using the simplified model (6) as a predictor. The cost function is defined as:

$$F(x, u) = \left(\Omega_1 \frac{Q_{out}}{A} t^2 \right)^2 + (\Omega_2 (TMP - TMP^*))^2 \quad (16)$$

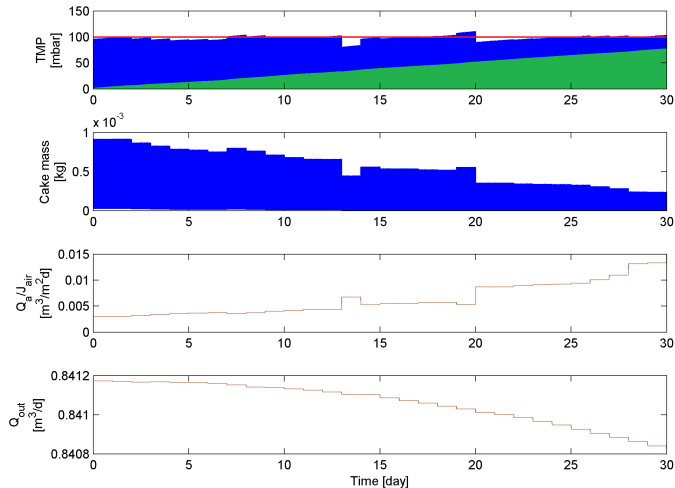


Fig. 3. The NMPC acting on the descriptive process.

where the effluent multiplied by the square of the time is minimized in order to significantly reduce the irreversible resistance and at the same time maintain the trans-membrane pressure at desired setpoint TMP^* and Ω_i are the scaling factors. Note that the irreversible resistance, represented by the equations (2) and (3a), depend on the permeate flow and time that should be minimized to enlarge the periods between chemical cleaning. The following constraints are added: (i) $Q_{out} \geq 0$ for the physical range of the permeate pump and (ii) $J_{air} \geq 0$ for the cross-flow range. The methodology is applied using the *Matlab* code presented by Grüne and Pannek (2011).

The results presented in Figure 3 are obtained assuming that all the state variables are measured. The NMPC uses a sampling time of one day, while a prediction horizon $T_p = 3$ days and a control interval of $T_c = 1$ day.

The first plot in Figure 3, represents TMP computed with the total resistance, equation (1). Note that, in blue, it is possible to see the influence of the reversible resistance and, in green, the influence of the irreversible resistance on the TMP value. The setpoint TMP^* is represented by a red line, which is set to 100 mbar. To maintain the desired setpoint, the controller increases the air cross-flow (Q_a/J_{air}) and, at the same time, decreases the permeate flow (Q_{out}). These input values are presented in the last two plots of Figure 3. The decay of sludge cake mass, observed in the second plot, shows that the sludge cake resistance (R_{rev}) is much more important than the irreversible resistance (R_{dc}) at the beginning of the process, matching the observations of Mannina et al. (2011). It is important to highlight that the controller actions maintain the desired setpoint even though some nonlinearities are not modeled in the simplified model. In order to test the robustness of the control scheme, a simulation study is achieved by considering an additive white noise with a standard deviation of 15% on X_{in} , so as to emulate the variation in the daily inflow concentrations, represented in Figure 4. The results show that the NMPC is robust enough to maintaining in the desired operating range until a chemical cleaning is required. Additionally, to emulate errors in the actuators, it is added 5% random noise in the input Q_{out} . Even though this input affects all the

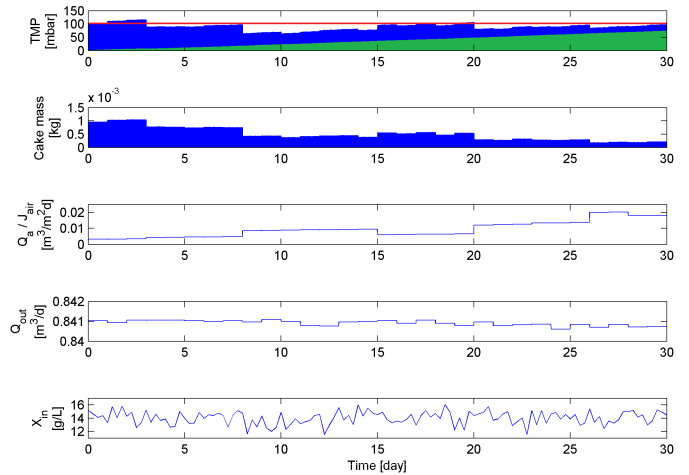


Fig. 4. The NMPC acting with 15% random noise added to X_{in} .

states and the irreversible and reversible layers, the process maintains its closed-loop performance.

The behavior of the controller when the irreversible resistance becomes more important than the sludge cake is shown in Figure 5. This occurs around day 30 where the sludge cake mass is extremely small, see second plot in Figure 5. To keep the TMP at the selected setpoint the controller acts vigorously by changing the air cross-flow, as seen in the third plot. This action does not result in a decay of the TMP value, and around day 34, the controller significantly changes the permeate flow to maintain the setpoint. This action is explained recalling the equation (2), that links permeate flow to the irreversible resistance, when the fractions of the R_{sc} and R_{dc} are extremely small. When this state is reached, a chemical cleaning is required, or a larger trans-membrane pressure has to be selected. Note that the chemical cleaning, when applied, deeply changes the properties of the membrane filtration, resulting in the need for a new identification of the model parameters before the NMPC framework is applied to the process.

The simulation in Figure 3 shows the importance of air-scour to maintain the reversible sludge layer at an admissible level until the irreversible layer becomes more important. Comparing the process without and with noise, it is apparent that more air-cross flow is needed in the second case. Figure 5 shows the inefficiency of air-cross flow to detach the irreversible cake, resulting into a waste of energy used by the air-blowers that are the key factor in the energy consumption in a sMBR plant. Furthermore, the process performance is controlled using air-scouring and permeate flows. These two inputs profiles are good indicators about the process health. Analyzing these profiles one can understand the process. In real applications, alarms could be set when these inputs reach a certain values or if its derivatives have large value, predicting the maintenance of the membrane process.

5. CONCLUSION AND FUTURE WORK

A NMPC has been applied to a submerged membrane bioreactor process intended to stabilize the trans-membrane pressure at a desired value. The irreversible and sludge

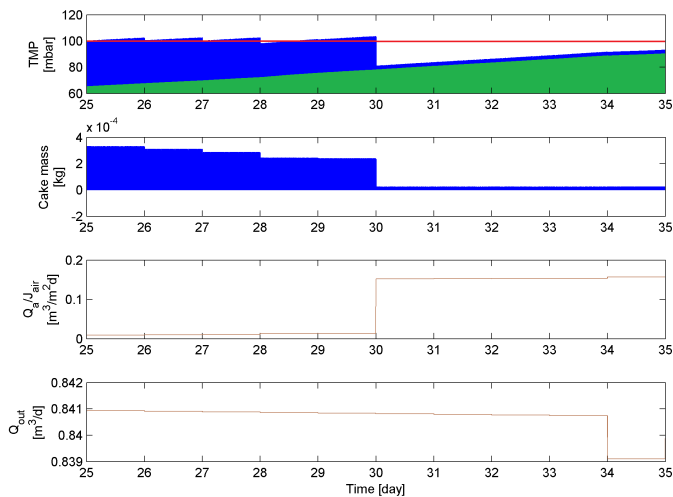


Fig. 5. Blue is the sludge cake influence on TMP and green is the irreversible resistance on TMP .

cake layer resistances have been used in order to optimize the process. The results show that after a certain amount of time, the process cannot be stabilized anymore due to the irreversible resistance. The process input values of Q_{out} and J_{air} lead us to believe that the setpoint should be changed or the chemical cleaning procedure should be carried out. Hence, it is possible to control the process and at the same time monitor the input variations that try to predict the next cleaning procedure needed. Future research will focus on the recirculating (Q_r) and waste (Q_w) flows that will be incorporated in the NMPC framework for a better control of biological degradation in the process while modifying the hydraulic and soluble retention time factors.

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