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# Design of High Voltage Full-Bridge Inverter Using Marx Derived Switches

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**Abstract.** This paper presents a high-voltage (HV) inverter to generate bipolar voltages with variable duty-cycle and frequency for HV pulsed power or HV electrical network applications. Each one of the four HV inverter switches is built with a series stack of semiconductor devices, derived from the Marx generator concept, using small capacitors to equally share the voltage among the individual series stacked semiconductors. A sliding mode control is used to control the output voltage and a delay technique is used to reduce  $dU/dt$  at the HV inverter output and to balance the capacitor voltages. The design and structure of the HV inverter switches is described together with the delay technique. Steady-state and dynamic behavior is evaluated. Simulation results are presented (using MATLAB/Simulink software) and discussed.

**Keywords:** Pulsed Power Systems, Marx Generator, Bipolar Pulses, High Voltage Inverter, Smart-grids.

## 1 Introduction

In power electronic applications solid state power semiconductor devices are used to transfer large amounts of power and energy, in a controlled way, sometimes for very short times, as in the case of pulsed power. In HV applications solid-state semiconductor devices are sought because they have lower power losses compared to older devices like spark gaps or vacuum tubes. However, for HV applications, a single power semiconductor device is still not able to hold-off the tens or hundreds of kV or allow the kA currents needed. Connecting power semiconductor devices in series or/and in parallel is a way to avoid these limitations [1], although issues like voltage sharing and pulse synchronization remain.

For kV applications, such as switches, inverters in smart-grids, choppers or pulsed power, the semiconductor devices like MOSFET (Metal Oxide Semiconductor Field Effect Transistor), GTO (Gate turn-OFF Thyristor) or IGBT (Insulated Gate Bipolar Transistor) can be connected in series and operated synchronously as a single switch device. To ensure proper operation of the switch it is crucial to balance the voltage

between all the series connected semiconductor devices by dividing the voltage equally between them, both in steady-state and during transients.

However, even small variations of devices static and dynamic parameters, the imperfect synchronization or delay of the gate drive voltages, thermal impedance variations and asymmetrical parameters in the snubber circuits for voltage sharing [2], can impair the voltage balance among series semiconductor devices.

There are techniques to minimize the unbalanced voltages by using passive snubber circuits, active gate control circuits and voltage clamping circuits. Snubber circuits usually are RC (Resistor-Capacitor) or RCD (Resistor-Capacitor-Diode) in parallel with the collector-emitter of each IGBT of the stack, minimizing device switching losses while increasing the global losses and limiting the switching frequency. The active gate control proposes individual control of the signal gate of each device to dynamically balance the collector-emitter voltage. While this technique may not increase the switching loss or switching times, it presents some complexity in the drive circuit and may require additional small passive snubbers. Another approach, active voltage clamping, balances the voltage collector-emitter by using optimized snubbers (with low losses) and auxiliary circuits using usually extra semiconductor devices to improve the switching frequency restrictions [1].

This paper proposes a full-bridge inverter with four HV switches using IGBT, each one made of switching cells derived from the Marx generator concept [3], able to balance the voltages in the series cell stacks of each HV switch with efficiency. Performance evaluation is done using a typical inductive load at the output of the HV inverter and the voltage balancing is maintained, even with 10 % tolerance in the capacitor cells. Unsynchronized gate drive signals are used advantageously to reduce the output  $dU/dt$ , decreasing the load voltage stress and the electromagnetic interference problems [4].

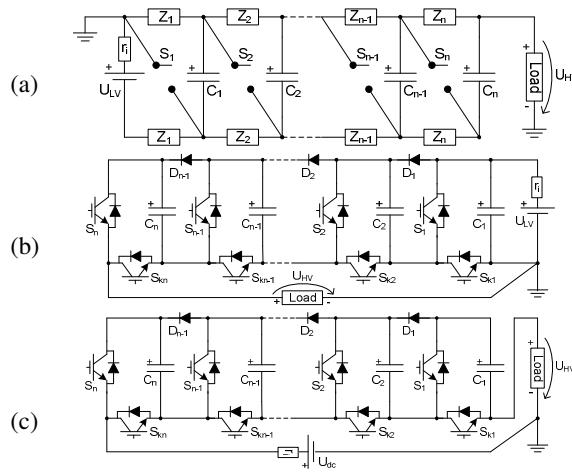
## 2 Relationship to Cloud-based Solutions

Research works, like the described in paper, need computers to perform numerical calculations and simulations. Sometimes, one computer is not enough as it takes too long to finish the simulations. Cloud technology can help and increase the productivity of research teams that locally do not have powerful enough resources due to budget constraints and strict control on the distribution of funds. Additionally, the physical implementation of prototypes can benefit from cloud-based solutions by connecting several teams in real time for development, analysis and sharing in the community. In return, HV full-bridge inverters will be key players in the supply systems sustainability of cloud data centers, its integration with renewable energy resources and power quality control in smart-grids.

### 3 Proposed Topology

#### 3.1 Marx Derived Switch

The original Marx generator topology charges  $n$  capacitors in parallel and discharges them in series to obtain the HV  $U_{HV}$  approximately equal to  $n$  times the charging power source  $U_{LV}$  voltage  $U_{HV} = nU_{LV}$ , without using step-up transformers. Figure 1(a) shows an example of Marx generator for positive HV pulses where the capacitors  $C_1, \dots, C_n$  are charged in parallel through the impedances  $Z_1, \dots, Z_n$  (resistive and/or inductive) when switches  $S_1, \dots, S_n$  are turned OFF and discharged in series into the load, when switches  $S_1, \dots, S_n$  are turned ON.



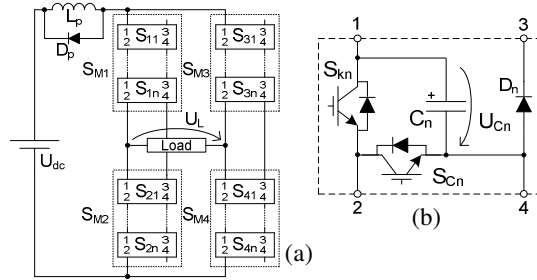
**Fig.1.** Marx derived topology; (a) Marx generator topology; (b) Solid-state HV positive pulse generator; (c) series switch for positive voltages.

To reduce the losses, the impedances and spark gaps are replaced by power semi-conductors, as depicted in Fig. 1(b), increasing the efficiency, the performance and the pulse frequency. To use the Marx generator concept as a switch, it is necessary to charge the capacitors in series (diodes of  $S_1$  to  $S_n$ ), to hold-off the HV, and to balance the capacitor voltage connecting them in parallel (diodes  $D_1$  to  $D_{n-1}$ ). Therefore, in the Fig. 1(b) circuit load and HV source are interchanged (Fig. 1(c)) to obtain a series stack of switching cells for positive HV pulses. This technique provides HV handling using  $U_{LV}$  (kV) rated semiconductor devices [3].

#### 3.2 Full-Bridge Inverter Topology

The full-bridge inverter uses four HV Marx generator based switches Fig. 1(c), each switch denoted by  $S_{Mk}$  with  $k \in \{1, \dots, 4\}$ . The inverter outputs bipolar HV pulses from a single HV source  $U_{dc}$  (Fig. 2(a)). Each HV switch is composed by  $n$  series connected cells  $n > U_{HV}/U_{LV}$ . Each cell contains two IGBT  $S_{kn}, S_{Cn}$  with anti-parallel diodes (Fig.

2(b)). IGBT/diode hold-off voltages are imposed by capacitor  $C_n$ . The inter-cell diode  $D_n$  balances the  $C_n$  voltages.



**Fig.2.** Proposed Circuit; (a) HV Inverter; (b) single cell based in Marx generator

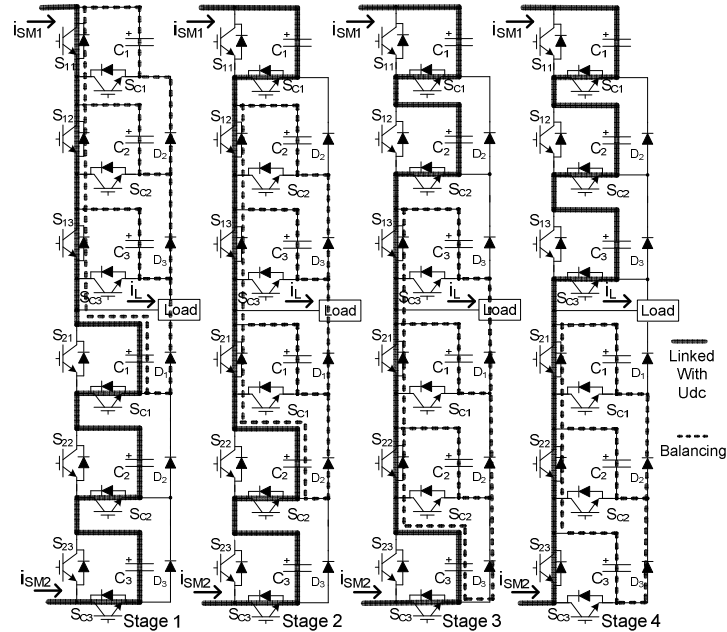
Assuming the IGBTs  $S_{k1}, \dots, S_{kn}$  at each switch  $S_{Mk}$  are driven simultaneously, the inverter output voltage  $U_L$  depends on the states of  $S_{M1}, S_{M2}, S_{M3}$  and  $S_{M4}$ , obtaining three voltage levels, according to (1).

$$U_L = \delta(t)U_{dc} = \begin{cases} U_L = U_{dc} & \text{for } \delta(t) = +1 (S_{M1}, S_{M4} \text{ ON}) \\ U_L = 0 & \text{for } \delta(t) = 0 (S_{M1}, S_{M3} \text{ ON or } S_{M2}, S_{M4} \text{ ON}) \\ U_L = -U_{dc} & \text{for } \delta(t) = -1 (S_{M2}, S_{M3} \text{ ON}) \end{cases} \quad (1)$$

A sliding mode modulator [6], [7], [8] and [9] will be used to obtain the gate drive signals for the IGBT stacks  $S_{M1}, \dots, S_{M4}$  in order to control the output voltage  $U_0$ .

### 3.3 Operation of the Switch

Each switch  $S_{Mk}$  has two modes of operation, charging mode, if  $S_{kn}$  are OFF and  $S_{Cn}$  are ON, and balancing mode, if  $S_{kn}$  are ON and  $S_{Cn}$  are OFF. In the charging mode, the  $S_{Mk}$  switch is OFF and all capacitors  $C_1$  to  $C_n$  are charged in series through the  $S_{C1}$  to  $S_{Cn}$  by HV source  $U_{dc}$ . Series charging leads to some voltage imbalance. Under the balancing mode operation (the  $S_{Mk}$  switch is ON) all the capacitors are connect in parallel through  $S_{k1}$  to  $S_{kn}$  and  $D_1$  to  $D_n$ , therefore equal voltage sharing is achieved. Assuming that an upper stack capacitor exhibits a voltage higher than those on the bottom, a current path is established that balances the voltages among the capacitors on the switch  $S_{Mk}$  (Fig. 3(a)). However, under opposite conditions, a lower stack capacitor cannot discharge to the remaining ones. This issue can be avoided by the replacement of diodes  $D_1$  to  $D_n$  by IGBTs (thus increasing the cost and control system complexity). Other options include the use of balancing resistors (which decrease the efficiency) or using, as in the present paper, an unsynchronized gate drive signal technique approach. A sequential gate driver delay ( $5 \mu\text{s}$ ) on each one of the cells ( $S_{k1}, S_{C1}$  to  $S_{kn}, S_{Cn}$ ) is used on every transition mode operation, similar to the technique adopted on multilevel inverters, but for a short period of time. Figure 3 exemplifies the sequence delay technique adopted for one arm of the inverter to turn OFF  $S_{M1}$  and turn ON  $S_{M2}$  with  $I_L > 0$  and  $n = 3$ .



**Fig.3.**Sequence delay technique for turn OFF  $S_{M1}$  and turn ON  $S_{M2}$  for  $n = 3$  and  $I_L > 0$

The sequence delay technique begins at Stage 1 (St1) where the capacitors  $C_1$ ,  $C_2$  and  $C_3$  of  $S_{M2}$  are linked in series with  $U_{dc}$ , and at same time  $C_1$ ,  $C_2$ ,  $C_3$  of  $S_{M1}$  and  $C_1$  of  $S_{M2}$  are connected in parallel for voltage balancing. Sequentially, follows the St2, then the St3 and finishes with St4 where the capacitors  $C_1$ ,  $C_2$  and  $C_3$  of  $S_{M1}$  are linked in series with  $U_{dc}$  and  $C_1$ ,  $C_2$  and  $C_3$  of  $S_{M2}$  are connected in parallel for voltage balancing purposes. All the states for  $S_{M1}$  and  $S_{M2}$  for  $I_L > 0$  are resumed in Tab. 1.

**Table 1.** Stages transition for  $S_{M1}$  and  $S_{M2}$  for  $I_L > 0$

Stage	ON at $S_{M1}$	OFF at $S_{M1}$	ON at $S_{M2}$	OFF at $S_{M2}$	$I_{SM1}$	$I_{SM2}$
1	$S_{11}, S_{12}, S_{13}$	$S_{C1}, S_{C2}, S_{C3}$	$S_{C1}, S_{C2}, S_{C3}$	$S_{21}, S_{22}, S_{23}$	$I_L$	0
2	$S_{12}, S_{13}, S_{C1}$	$S_{11}, S_{C2}, S_{C3}$	$S_{21}, S_{C2}, S_{C3}$	$S_{22}, S_{23}, S_{C1}$	$2/3 I_L$	$-1/3 I_L$
3	$S_{13}, S_{C1}, S_{C2}$	$S_{11}, S_{12}, S_{C3}$	$S_{21}, S_{22}, S_{C3}$	$S_{23}, S_{C1}, S_{C2}$	$1/3 I_L$	$-2/3 I_L$
4	$S_{C1}, S_{C2}, S_{C3}$	$S_{11}, S_{12}, S_{13}$	$S_{21}, S_{22}, S_{13}$	$S_{C1}, S_{C2}, S_{C3}$	0	$-I_L$

To turn ON  $S_{M1}$  and turn OFF  $S_{M2}$  for  $I_L > 0$  there is the need to invert the initial sequence, that is, to operate the stages from St4 to St1. If  $I_L < 0$  it is necessary to change the drive sequence, leaving a slightly higher voltage on the  $C_1$  of  $S_{M1}$  and  $S_{M2}$  in order to guaranty the proper equalization.

### 3.4 Design Parameters

It is considered that the HV inverter provides energy to a resistive load through one low-pass filter (LC). Also, the system is design for a specific efficiency parameter  $\eta_T$  by assuming  $P_0$  as the nominal output power,  $P_{LC}$  the filter power losses and  $P_{CS}$  the switches power losses. Since the majority of the losses are due to IGBT switching effects, its relationship with maximum switching frequency and goal efficiency is (2).

$$\frac{1 - \eta_T}{\eta_T} = \frac{P_{LC}}{P_0} + \frac{P_{CS}}{P_0} \quad (2)$$

**a)** The filter is designed to reduce harmonic voltage content. Its contribution to the overall losses shouldn't be greater than 0.3 % of the nominal output power. For a cut-off frequency  $f_c$  and a damping ratio  $\xi$  the filter parameters are  $\omega_0 = 2\pi f_c$ ,  $Z = \frac{2\xi U_0^2}{P_0}$ ,  $C = \frac{1}{Z\omega_0}$ , where the  $\omega_0$  is the angular frequency and  $Z$  is the characteristic impedance of the load output. The corresponding filter parameters for the inductance and capacitor values are  $L = \frac{\xi U_0^2}{\pi f_c P_0}$ ,  $C = \frac{P_0}{4\xi \pi f_c U_0^2}$ . It is considered that the losses in capacitor are negligible because most of them are due to the output current ripple  $\Delta i_L$  [10]. With  $r_C$  and  $r_L$  as the equivalent serial resistance of the capacitor and the inductor the power ratio can be calculated (3).

$$\frac{P_{LC}}{P_0} = \frac{r_L P_0}{U_0^2} + \frac{r_C \Delta i_L^2}{12 P_0} \quad (3)$$

To achieve a specific performance losses criteria  $r_L$  should obey the relationship presented in (4).

$$r_L < \frac{P_{LC} U_0^2}{P_0^2} \quad (4)$$

**b)** The efficiency of the IGBT is related to the semiconductor ON state and switching losses. The ON state losses  $P_{C1}$  are a function of the device ON state voltage  $U_{ce}$ , the anti-parallel diode voltage drop  $U_f$  and the maximum current output  $I_0$ . Assuming one single IGBT and the duty cycle  $\delta'$ , it can be written  $P_{C1} = U_{ce} I_0 \delta' + U_f I_0 (1 - \delta')$ . Considering  $\delta' = 1/2$  the total ON losses  $P_C$  for the four switches with  $n$  cells each is (5).

$$P_C = 2n I_0 (U_{ce} + U_f) \quad (5)$$

The switching losses  $P_{S1}$  are related with the rise time  $t_r$ , the fall time  $t_f$ , and the switching frequency  $f_s$ . Since the IGBT voltage is  $U_c = U_{dc}/n$  and  $I_0$  represents its current, in a single device the switching losses are  $P_{S1} = U_c I_0 f_s \frac{(t_r + t_f)}{2}$ . Taking into account the voltage  $U_{dc}$  and the previous equation the total switching losses  $P_S$  for the four switches with  $n$  cell each are (6).

$$P_S = 2U_{dc} I_0 f_s (t_r + t_f) \quad (6)$$

Since  $P_{CS}$  should be no more than 1.7 % of  $P_0$ , so (7).

$$\frac{P_{CS}}{P_0} = \frac{2U_{dc} I_0 f_s (t_r - t_f) + 2n I_0 (U_{ce} + U_f)}{P_0} \quad (7)$$

For a specific target efficiency the average switching frequency  $f_s$  must obey (8).

$$f_s < \frac{\frac{P_{CS}}{P_0} - \frac{2nI_0(U_{ce} + U_f)}{P_0}}{\frac{2U_{dc}(t_r - t_f)}{P_0}} \quad (8)$$

c) The  $C_n$  value on each cell is important to the proper operation of the stack and voltage protection purposes by limiting the  $dU/dt$ . Additionally, the inductance  $L_p$  must consider the  $di/dt$  IGBT limitations. Assuming variations of  $\Delta U_C$  (%) on capacitor nominal voltages, on  $C_1$  to  $C_n$ , equations (9) and (10) can be presented. Equation (10) is also function of time delay  $t_d$ .

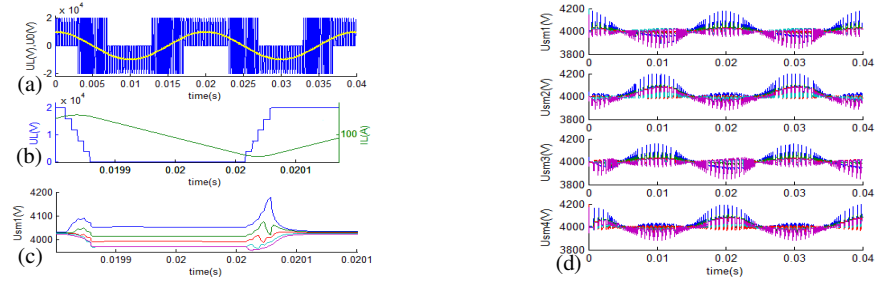
$$L_p = \frac{\Delta U_C \frac{U_{dc}}{n} t_r}{2I_0} \quad (9)$$

$$C_n = \left( \frac{(n-1)!}{n} \right) \frac{t_d I_0}{\Delta U_C \frac{U_{dc}}{n}} \quad (10)$$

It should be noted that the energy stored in  $L_p$  boosts the voltage in capacitors  $C_1$  to  $C_n$  so a freewheel diode was added.

#### 4 Simulation Results

The circuit presented in Fig. 2(a) was simulated using MATLAB/Simulink considering four HV switches with five cells each,  $n = 5$ . On the HV inverter output there is a LC filter with a cut-off frequency of  $f_c = 500$  Hz. For other general parameters it is considered  $P_0 = 1$  MW,  $U_0 = 10$  kV,  $R_0 = 100 \Omega$ ,  $\eta_T = 98\%$  and  $\Delta U_C = 2\%$ . Figure 4(a) presents the inverter output voltage  $U_L$  and the voltage  $U_0$  applied to the output resistor  $R_0$ .



**Fig.4.** Temporal evolution; (a) voltage output inverter  $U_L$  and voltage  $U_0$ ; (b) voltage  $U_L$  and current  $I_L$  at output of inverter; (c) voltages cell of switch  $S_{M1}$ ; (d) voltages present in each cell in all four switches  $S_{M1}$ ,  $S_{M2}$ ,  $S_{M3}$  and  $S_{M4}$

The capacitor voltages (Fig. 4(d)) are very similar and balanced around 4 kV, even using randomly chosen capacitor values within the typical tolerance of 10%. In Fig. 4(b) it is shown an improvement of 80% (for  $n = 5$ ) reduction in the inverter output  $dU/dt$  regarding the synchronized gate driver technique. The output filter current exhibits smooth transitions around 100 A.



The voltage variation at Fig. 4(c) is higher at  $C_1$  of  $S_{M1}$ . At turn OFF there is a voltage increase of 2.5 % relative to its nominal value. At turn ON the voltage in  $C_1$  is 4.5 % higher to the same nominal value. Besides all the voltages sharing is achieved.

## 5 Conclusion

The full-bridge inverter proposed in this paper uses HV switches based on the Marx generator concept. Marx topology well-known toughness is suited for HV pulsed power or electrical network applications. A good voltage balancing was attained on each switch, with just 5 % difference even using 10 % of tolerance for the capacitors due to the use of just one extra diode ( $D_n$ ) per cell. This is advantageous as the absence of resistors for balancing or capacitor discharging purposes means an improved efficiency. The inverter output  $dU/dt$  was also reduced and controlled using the proposed delay time unsynchronized gate drive technique.

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