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# Automatic Navigation System Research For PZ60 Rice Planter

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**Abstract.** In order to satisfy the agricultural demand of rice transplanting, the transplanter work should guarantee the escapement even in straight line transplanting that is convenient for field management and harvest later. Because of variable soil conditions and hard work environment, the driver driving level and the long boring driving to follow line is a big influence to the accuracy of the rice transplant. It is easy to produce overline, leak line and cause losses in yield. Aimed at above problem, this text introduces an automatic navigation system developed on PZ60 rice transplanter based on global navigation satellite system (GNSS). The steering, transmission and transplanting control system of the rice transplanter were modified from manual control system to electro-hydraulic control system using electro-hydraulic proportional valve. According to the position information of the rice transplanter acquired from GNSS receiver and vehicle sensors, the close-loop feedback control system of steering was builded. The system can accurately control rice transplanter to follow row navigating and turn around at the end of field by the self-adaptive fuzzy control method. The road and field experiment results indicated that the lateral tracking error could be kept within 100 mm when the speed of the rice transplant is not greater than 1.0m/s. The control system can satisfy the requirement of rice transplanting.

**Keywords:** rice transplanter, global navigation satellite system, automatic navigation

## 1 Introduction

Rice is one of the most important food crop in China, the national rice planting area accounts for about 30% of the grain crop area, close to half of the total output of grain yield. Rice suitable transplanting operation time is usually 7-10 days, the rural labor resources are insufficient, the labor cost is increasing year by year. Paddy field working environment is poor, and transplanting machine take the personnel, not only energy consumption, there are also operating personnel safety hidden danger. Automatic navigation technology is widely applied in modern agriculture and gradually becoming an important part of the agriculture engineering. At present, GNSS, machine vision and multi-sensors data fusion are the most widely applied

automatic navigation technologies in the agricultural project. The technology of machine vision has the price advantage, but its application on the rice planter is restricted in the weak light intensity. As GNSS accuracy is continually rising and GNSS cost is continually falling, GNSS technology has a wide application on precision irrigation, fertilizer and farm robots automatic navigation<sup>[1-3]</sup>. The implementation of GNSS automatic navigation on the rice transplanter can relieve the labour intensity of the driver, extend the operating time and be conducive to the improvement of productivity and the yield of rice. The objective of this study is to develop an automatic navigation system that was developed on PZ60 rice transplanter based on RTK-GNSS navigation technology in the paper. The steering, transmission and transplanting control system of the rice transplanter were modified from manual control system to electronic control system<sup>[4-7]</sup>. The automatic navigation system integrating GNSS technology and fuzzy control strategies can control the rice transplanter trace the presetted path and achieve automatic navigation transplanting.

## 2 Experiments and Methods

It is key that the manual driving mode of farm machinery is modified to electronic control mode in order to achieve mechanical automatic navigation control and variable assignments. The PZ60 high-speed rice transplanter has four-wheel-drive, six rows, engine power 8.3 kilowatt, the escapement 300 mm, the maximum speed of over 1.6 m/s. In order to realize automatic navigation working of the rice transplanter, the steering, HST no level shift system, braking system of the PZ60 rice transplanter were modified as shown in figure 1.

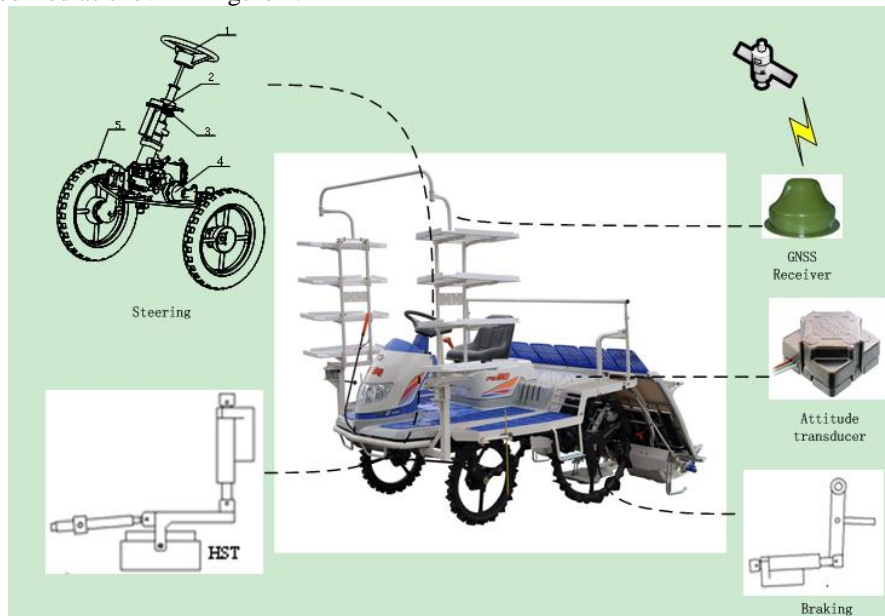


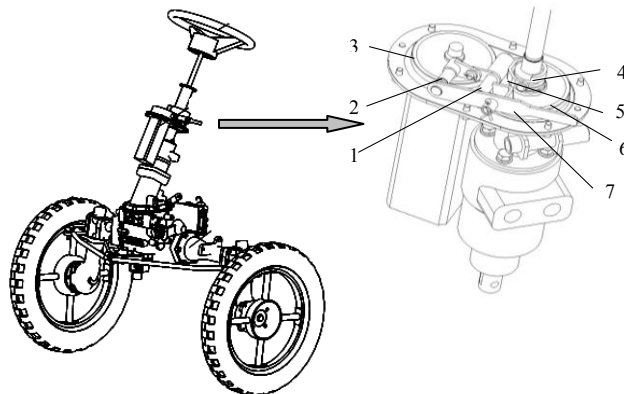
Fig.1 Diagram of rice transplanter operating mechanism

## 2.1 HST No Level Shift System

The rice transplanter is carried out going forward and backward infinitely variable speeds through adjusting HST hydrovalve flux and flow direction. The manual operation of HST action bar was modified to driving by electric handspike. The distance of the electric handspike is 80 mm, rating torque  $75N \cdot m$ , the range of work voltage 12~24V. The electric handspike control the hydrovalve through driving connecting plate rotation. The shift sensor fixed at the connecting plate feeds back the control position of the hydrovalve. According to testing, the electric control mechanism costs 2.3 s to complete HST shift system from stop to most gear forward and costs 2.1 s to complete HST shift system from stop to most high gear backward. It can satisfy the demand of the field working.

## 2.2 Steering Mechanism

The steering mechanism of PZ60 rice transplanter is composed of steering wheel, hydraulic booster and clutch gear box. The manual steering wheel was modified to driving by turning motor. Turning motor is SGMJV-04AAA61 AC servo motor made in Japan, rating power 400 W, rating torque  $M_0 = 1.27N \cdot m$ , rating speed  $n_0 = 3000r / min$ . The motor decelerated by speed reducer pass drive to hydraulic booster by clutch gear box and then turn the steering wheel by the main transmission case. The angle sensor fixed at the end of steering axle gathers steering angle. The clutch gear box was designed for automatic and manual operation switch. as shown figure2. The inactive gear joggles the tooth inlay gear. The tooth inlay can be shifted up and down through the control stick drives shifting fork. When the tooth inlay links the tooth inlay gear together, the steering mechanism is in automatic mode through motor driving. Whereas, the steering mechanism is in manual mode through the steering wheel.



**Fig.2** Structure of clutch gear box

- 1.Fork rotor 2.Control stick rotor 3.Ininative gear 4.Tooth inlay
- 5.Fork 6.Tooth inlay gear 7.Clutch control stick

According to mensuration, driving the steering wheel needs torque  $M_z \geq 10N \cdot m$  in normal. The retardment rate of motor retarder  $i_0$  is  $30:1$  in the design. The transmission rate of the clutch gear box  $i_1$  is  $1:1$ . When the motor driving is by way of the clutch gear box, the output torque is:

$$M_1 = M_0 \cdot i_0 \cdot i_1 = 38.1N \cdot m > M_z \quad (1)$$

The retardment rate of the main gear box  $i_2$  is  $i_2 = 10.5:1$ . The rating speed of the steering output axis is:

$$n_1 = \frac{n_0}{i_0 \cdot i_1 \cdot i_2} \approx 9.5r / m i r \quad (2)$$

The limit steering angle of the inside wheel is 45 degree. When the steering wheel turns from the left limit angle to the right limit angle, the turning angle  $\theta$  of the steering output axis is 72 degree. It costs time:

$$t = \frac{\theta}{n_1 \times 360 / 60} \approx 1.3s \quad (3)$$

Therefore, The power and performing time of the automatic steering mechanism satisfy the need of operation.

### 2.3 Automatic Navigation System

The automatic navigation system of the rice transplanter is composed of GNSS, on-board computer, steering controller, sensors and actuators as shown in figure3.

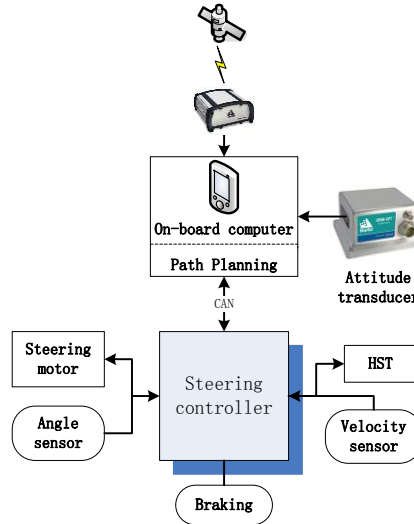


Fig.3 Automatic Navigation system

GNSS adopts RTK locate mode that takes FlexPak6™ receiver as base station, ProPak-V3™ receiver as remotion station. Accuracy of static positioning is less than 20 mm. The output frequency of positioning information is set for 10Hz. The transplanter navigation control center is a high-powered on-board computer which can receive the informations acquired by GNSS receiver and angle sensors, make intelligent behavioral decision making and output navigation information instructions. The steering controller(SC) used the AD module to acquire the attitude information of transplanter in the navigation control process which measured by angle sensor and velocity sensor, and received the navigation information instructions from on-board computer at the same time. SC controlled the steering motor to move accurately, adjusted the HST speed control system to make the vehicle speed within limit, made the transplanting mechanism up or down and controlled the ground-contour-following device. Data transmission between SC and on-board computer was through the serial port. Steering motor thansmitted the driving force to make the steering wheel deflexion and then change the direction timely and accurately. Steering control is the major part of automatic navigation control to the rice transplanter. The steering motor controller used PID position control mode. Figure 4 is its control block diagram. Microcontroller used angle sensor to gather the current angle information of steering axis and send it to on-board computer as feedback information. According the horizontal deviation, yaw angle, the current angle information of steering axis and the preestablished fuzzy control rules, on-board computer made the steering control strategy and ordered microcontroller to output control signal which drove the steering motor. All of these constitute a steering closed-loop control system<sup>[8-10]</sup>.

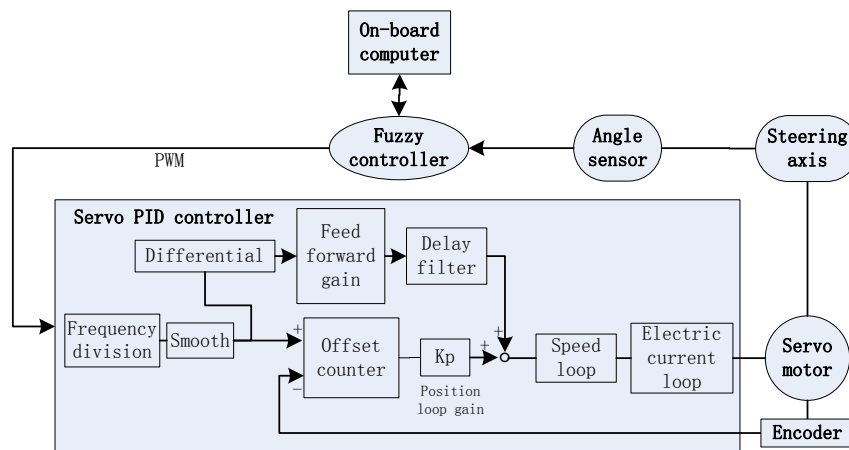


Fig.4 Diagram of steering control

### 3 Results and Discussion

### 3.1 Blacktop experimentation

In order to measure the precision of rice transplanter automatic navigation system, the experimentations were done at a blank blacktop nearby Beijing Xiao Wang Village Experiment Station of Chinese Academy of Agricultural Mechanization Sciences.

First, two points A and B were fixed on blacktop ground, and the distance between point A and point B was longer than 80 m. The latitude and longitude information of two points A and B was achieved using GNSS receivers, and through on-board computer path planning software to prearrange a straight path of AB. A dropping style scribe fixed on rice transplanter was used to record the tracking of the rice transplanter on the ground. The scribe and GNSS receiver were fixed on the same centre axis of rice transplanter. After starting up the navigation control system, the rice transplanter began automatic navigation in a definite velocity, and the scribe recorded the tracking on the ground at the same time.

After the rice transplanter completed the process of automatic navigation, a white fishing line as the navigation datum line was fixed between point A and point B on the ground. Tracking route of the rice transplanter recorded by scribe compared with the navigation datum line, and used meter ruler to measure the deviation as shown in figure 5. The experiment data is shown in table 1. According to the experiment testing, the rice transplanter automatic navigation error is not greater than 100 mm when the rice transplanter is not greater than 3.6 km/h.

**Table 1.** Experiment data

Segment number	Sampling point number	Sampling point deviation (mm)	Speed (km/h)
S1	1	42	2.0
	2	28	
	3	20	
	4	4	
	5	45	
S2	6	51	2.5
	7	64	
	8	60	
	9	82	
	10	80	
S3	11	75	3.2
	12	87	
	13	13	
	14	40	
	15	21	



**Fig.5** Deviation measurement

### 3.2 Paddy field experimentation

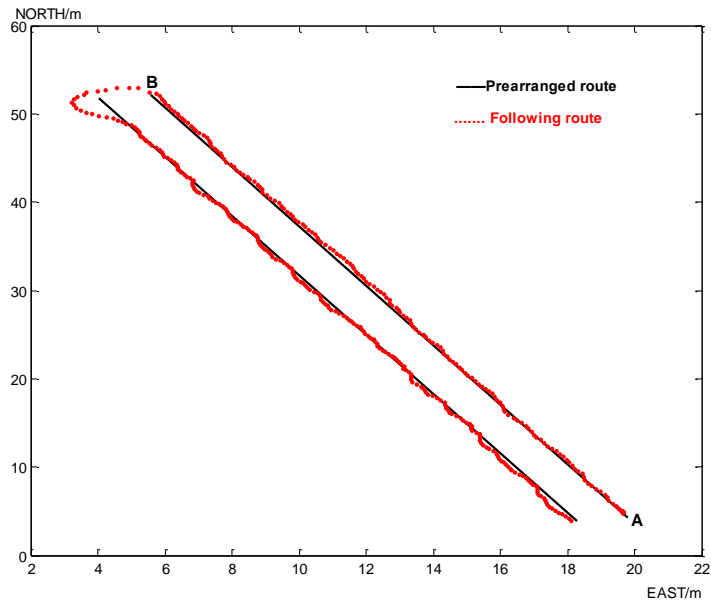
The paddy field experimentations were promoted in MiYun agricultural mechanization demonstration centre. The range of mud depth in the paddy field was 200~300 mm. The paddy field experimentations were as shown in figure 6. The velocity of the rice transplanter was 0.7 m/s. The tracking of the rice transplanter was recorded by GNSS receiver as shown in figure 7, real line for prearranged route, dashed line for following route. It can be seen from figure 5, following route essentially coincides with prearranged route in addition to following error at the end of the field. A large tracking errors appears in the joint of line following and turning at the end of the field, except with the maxiam mechanism steering angle correlation and control strategy also needs to be further improved.

According to measurement, the following line error of the rice transplanter is not greater than 100 mm and the automatic navigation system has good controlling precision and stability. It can satisfy the agricultural demand of rice transplanting



**Fig.6** Paddy field experimentations





**Fig.7** Line tracking result

## 4 Conclusions

(1) In order to study agricultural machinery navigation and variable working, the steering, transmission and transplanting control system of the rice transplanter were modified from manual control system to electronic control system driven by servo motors. The navigation controller designed based on GPS technology realizes the rice transplanter automatic navigation working.

(2) The tracking error of automatic navigation system is not greater than 10 cm when the rice transplanter velocity is not greater than 1m/s in paddy field experimentations. It can satisfy the precision demand of rice transplanter automatic following line.

(3) Rice transplanter structure is complex, more joysticks need operation, the full realization of the unmanned is difficult. The autopilot system is transformation on the basis of the original, the steering system reform is relatively easy, and the transformation of the shift, clutch, throttle lever is more difficult. Paddy field working environment is poor, odds mud depth and wheel slipping impact on the effect of automatic navigation control. So, how to advance the performance of automatic navigation system from mechanical and control strategies that need more experimentation research.

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