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# **Performance Monitoring System for Precision Planter Based on MSP430-CT171**

Lianming Xia, Xiangyou Wang\*, Duanyang Geng, Qingfeng Zhang

School of Agricultural and Food Engineering, Shandong University of Technology  
Zibo, Shandong, China

Xiawj655@163.com; wxy@sdut.edu.cn; dygxt@sdut.edu.cn;  
zhangqingfeng1844@163.com

**Abstract.** Based on full consideration of the working conditions in the field, a monitoring system for precision planter was designed using the technology of sensor, single-chip Microcomputer and wireless transmission. In this system, photoelectric sensor and MSP430 were used to detect the performance of the seeder-metering device and process the data respectively. It mainly detected the miss index, multiple index, seeding amount, seeding rate, the plant spacing and other performance parameters. In the sound-light alarm system, a indicator light was used to show the fault type and location, then the detected data and fault can be displayed on the LED. In order to acquire and analyze the data at real-time, a wireless transmission system based on Bluetooth was designed. FS-BT485 Bluetooth module was used to communicate with the host computer. To ensure the uniformity of drilling and sowing, a stepping motor was used to control the seeding rate in the laboratory. The results showed that reliability of the sound-light alarm system was 100% and the photoelectric sensor could detect more than 95% seeds passed it.

**Keywords:** Monitoring system; Precision planter; photoelectric sensor; Single-chip microcomputer; Bluetooth technology; Stepper motor.

## **1 Introduction**

The seed-metering device is the core component of precision planter. Precision planting is defined as the placement of single seeds in the soil at desired plants spacing [1, 2]. The seed-metering devices which are often used can be divided into two categories such as mechanical and pneumatic. Whether either seed-metering device is used, the flow process of the seeds is all invisible. So, we can not determine whether the sowing quality is good or not only by vision and hearing. With the sensors, the intelligent monitoring system for precision planter can monitor the sowing process and alarm in different ways. Once the faults happen, the system can tell the location and kind of the faults timely. So, it is of great economic and practical significance for studying the monitoring technology for precision seed-metering device. By far, we could monitor the metering quality by the methods such as manual monitoring, photoelectric effect, piezoelectric effect and high-speed photography [3, 4 and 5]. Based on the technologies of single-chip microcomputer, sensor, information and virtual instrument, the monitoring systems for precision planter have gained great

progress in recent years. In this paper, a performance monitoring system for precision planter based on MSP430 is designed.

## 2 Structure and Working Principle of the System

In this system, the infrared photoelectric sensor is installed near the furrow opener. In order to better guarantee the accuracy of monitoring, three or four photoelectric sensors are installed on the seed tube symmetrically and evenly. Every seed tube represents one row and an indicator light is used to show the performance of the planter [6, 7]. When the pulse signals produced when the seeds pass through the sensor are transmitted to single-chip microcomputer, it decides whether the pulse signals are normal or not. Sound and light alarm signals will be sent out when seeds absence, the grain box is empty and the metering devices are blocked. The indicator light is extinct when the planter is at normal operation and the light will blink when there is something wrong with the planter such as seeds absence [8]. The schematic is showed in the Fig.1.

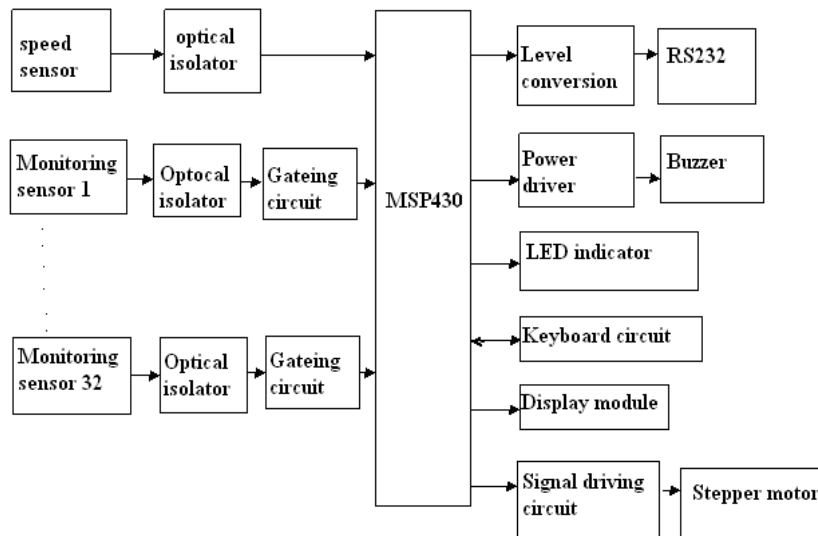


Fig. 1. Structure of the monitoring system

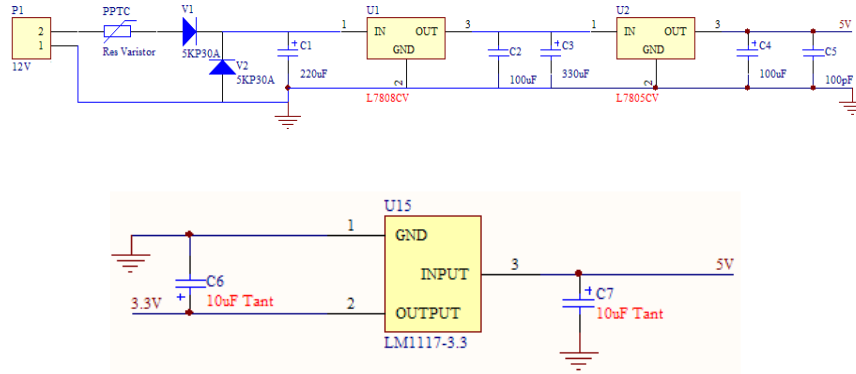
## 3 Design of the Monitoring System

The monitoring system is mainly composed of photoelectric sensor, alarm system, display system and wireless data transmission system.

### 3.1 Design of Power Circuit

In order to work under normal conditions, MSP430 must be supplied with 3.3 voltages by the system. Because of the unstable voltage of the 12v level on the

precision planter, it is necessary to be converted to 3.3v. The power circuit is showed in Fig. 2.

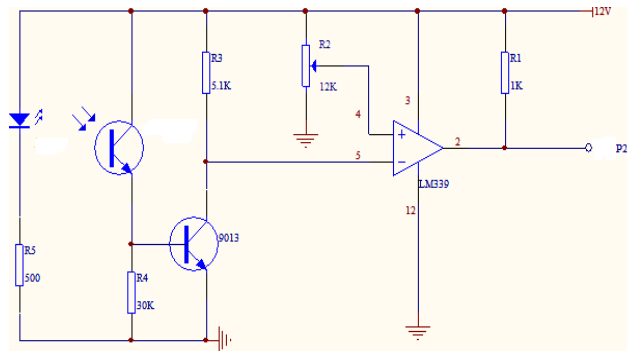


**Fig.2.** Power circuit of MSP430

### 3.2 Circuits of the Sensors

The photoelectric sensor system is composed of photoelectric coupled device and LM339. The coupled device is composed of infrared LED and phototransistor. LM339 is the integrated circuit of four voltage comparator. When the seeds pass through the range covered by the LED, the phototransistor will close and up level is output. Then the level will be low after filter by LM339.

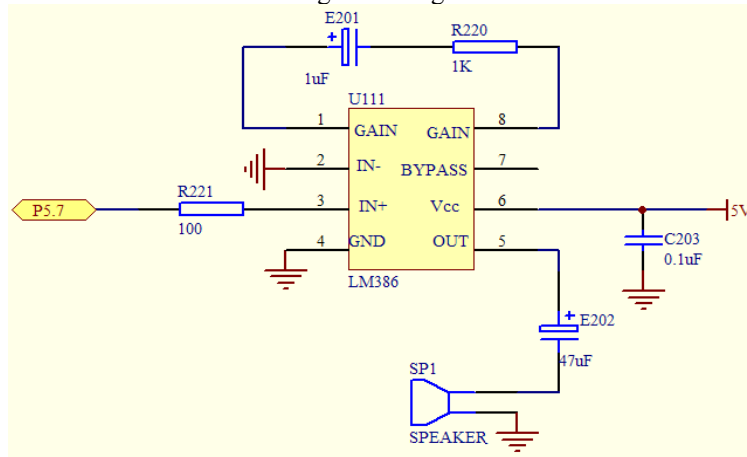
The situation is contrary when there is no seed passing through the range covered by the LED. The output pulse signals are connected to port P2 which is the external interrupt of MSP430 [9]. The circuit of the photoelectric sensor is showed in Fig.3



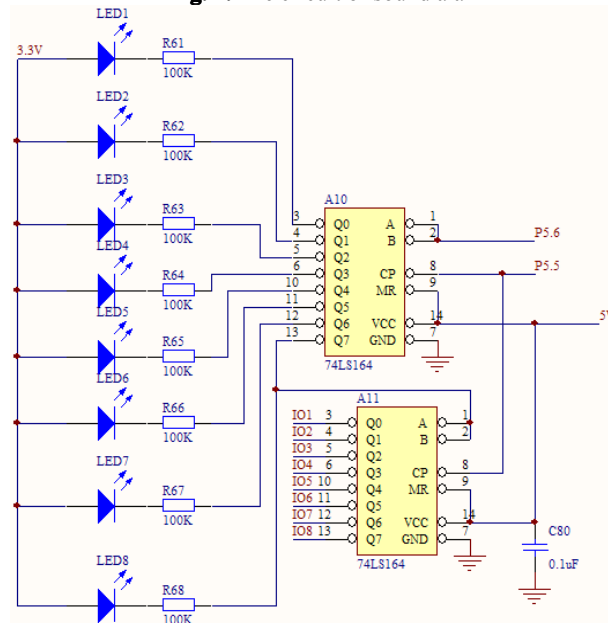
**Fig.3.** Circuit of the photoelectric sensor

### 3.3 Design of the Sound and Light Alarm Circuit

The system will alarm when the grain box is empty, the seed tube or the furrow opener is blocked by debris and the metering devices stop working. At the same time, the indicator light will blink to tell the driver that there is something wrong with the planter. The circuits are showed in Fig. 4 and Fig. 5.



**Fig. 4.** The circuit of sound alarm



**Fig. 5.** The circuit of light alarm

### 3.4 The Circuit of Display

The function of the display circuit is to show the data and indicate faults. A LCD with better backlight effect is used in order to display the screen contents clearly. In this system, we choose LMC240128ZK as the display module. The LCD module has 8-bit parallel data interface and it is directly connected to the pin of MSP430. The pins of the module can be divided into data pin, control pin and power pin. Its circuit is showed in Fig. 6.

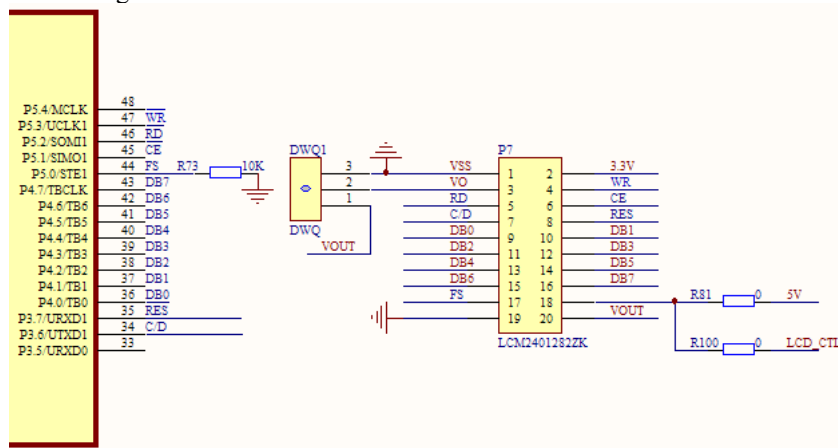


Fig. 6. The circuit of display

### 3.5 The Wireless Data Transmission System

In this paper, a wireless data transmission system based on Bluetooth is used because of its high efficiency, reliability and security. The system is composed of signal collection and transmission units, MSP430, the hopper computer and the Bluetooth communication device. The key of the system is to choose the Bluetooth module. In this system, the Bluetooth module used is FS-BT485A serial adapter [10, 11]. The block diagram of the wireless data transmission system is showed in Fig. 7.

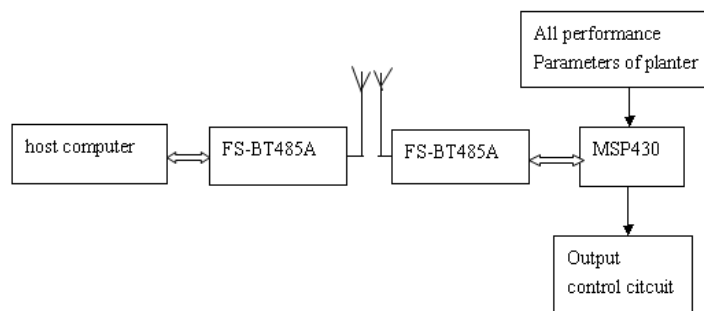


Fig. 7. The block diagram of the wireless data transmission system

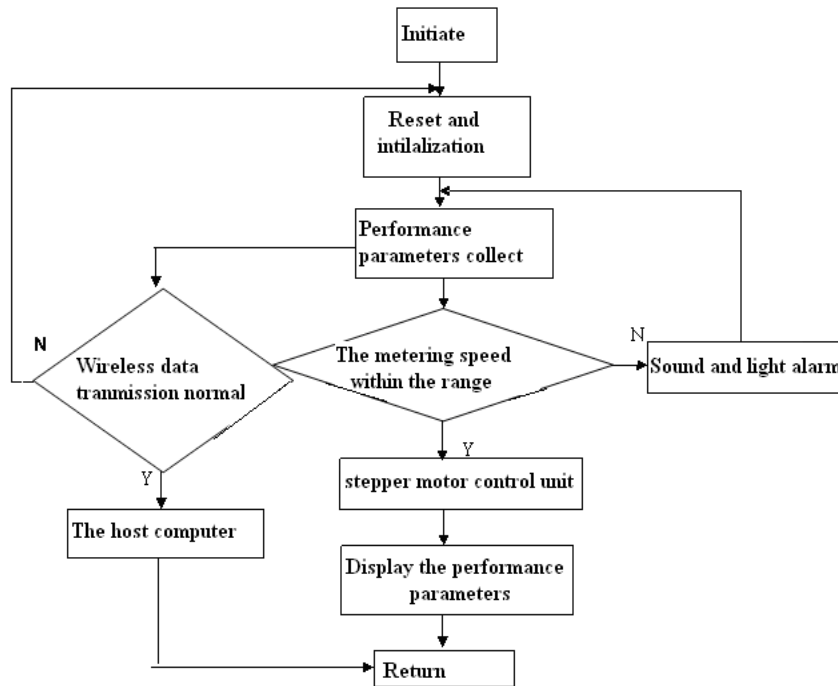
## 4 Design of the Software System

The function of the software system is:

- To initialize the single-chip microcomputer and other chips;
- to call data collection sub-program;
- to call sound and light alarm sub-program when there is something wrong with the planter;

- to detect whether the amount of sowing is appropriate;
- to adjust the sowing speed and metering speed to keep them consistently;
- to call the sound and light alarm sub-program;
- to display the data on the LCD for the driver to watch or reference;
- to analyze and store all the performance parameters;
- to read the data on the hopper computer freely;
- to call the sub-program of wireless data transmission.

The flow chart is showed in Fig. 8.



**Fig. 8.** Flow chart of the software system

## 5 Experimental Test and Analysis

Due to constraints, experiments are only conducted in the laboratory, and the experiments included data collection and alarm testing which were under artificial conditions.

The materials used in this paper were the monitoring system for precision planter, infrared photoelectric sensors, Bluetooth device, PC, a stepper motor, some maize and wheat seeds.

In the test, the performance of the monitoring system could be tested by counting the number of seeds passing through the sensors and the number of chosen seeds before the test. At the same time, we could test the working conditions of the monitoring device by making some faults under artificial conditions. The results were showed in Table1.

**Table1.**The test of the performance of the sound and alarm system

Serial number	the test content	times	the datas(times)
1	blockage of the furrow opener	180	sound alarm 180 light alarm 180
2	seeds missed	200	sound alarm 200 light alarm 200
3	stepper motor Stopping	220	sound alarm 220 light alarm 220

In the alarm test, the furrow opener and the metering devices were blocked 180 times and 200 times respectively. At the same time, the stepper motor was constantly started and stopped 220 times in the case of seeds presence. The results of alarm tests showed that the reliability of the alarm system was 100%.

In the data collection tests, photoelectric sensors were used to detect the numbers of maize and wheat. The results were showed in table 2.

**Table 2.**The results of the data collection test

Serial number	the test content	the measuring content	result
1	the counted wheat seeds	the accuracy of the sensors	95%
2	the counted maize seeds	the accuracy of the sensors	96%

From the results, it could be concluded that the photoelectric sensors detected 95% wheat seeds and 96% maize seeds passing through it. It could be seen that the seeds detected were less than 100% because of the anti-dust properties and seed-tube coverage of the photoelectric sensor. And which reduced the precision and reliability of the monitoring system. So, it is necessary to improve the sensor's anti-dust ability and coverage of the seed tube. The following work is to solve these problems and this will improve the practical ability of the monitoring system.



## 6 Conclusions

According to current domestic and international planter monitoring systems' status and development trends, combined the theory of automation and the information technology, a design scheme using single-chip computer as the control center and Bluetooth wireless transmission for the secondary was proposed. For the present situation of precision planter, the performance of the existing planter can not fully meet the requirements of agriculture, so it is necessary to design monitoring systems with better performance. First of all, the monitoring system should have better stability, reliability and universal property. Secondly, integrated monitoring system equipped with compensator should be designed based on the technologies of mechatronics and automatic control [12]. Monitoring system with automatic compensator is the main developing trend in the following years.

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